

### INSTRUCTION MANUAL

- \* FULLY DETAILED CONSTRUCTION DIAGRAMS
- \* TRACK SETTINGS AND RACE TUNING TIPS

DESIGNED AND MANUFACTURED BY:



HANSON BUSINESS PARK, 71-73 TENTER ROAD MOULTON PARK, NORTHAMPTON. NN3 1AX ENGLAND

PERFORMANCE AND TECHNOLOGY YOU CAN BUY





Congratulations on choosing a BOSSCAT.

The BOSSCAT is a true competition bred off road racer designed so that adjustments can be made to suit different track conditions and driving styles. Extensive development of new materials and the complete redesign of many new parts, together with straight forward modular construction and clear concise instructions will give experts and beginners alike superb reliability and performance.

Have fun, enjoy your racing.



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In line with our policy of continous development the exact specification of the kit may vary.

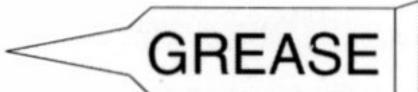
#### MISSING OR DEFECTIVE PARTS

In the unlikely event of problems with your new kit you should contact the model shop where purchased, quoting part number, bag number and batch number for both the bag and the kit.

#### **IMPORTANT SAFETY NOTES**

- 1. This product is not suitable for children under 14 years of age unless supervised by an adult.
- Select an area for assembly that is away from reach of small children. The parts are small and can be swallowed by children causing choking and possible internal injuries.
- Shock fluids, grease and adhesives should be kept out of childrens reach. They are not toxic, but were not intended for human consumption.
- 4. Exercise care when using any hand tools, sharp instruments and power tools during construction.
- Carefully read all manufacturers warnings and cautions for any glues or paints that may be used for assembly purposes.





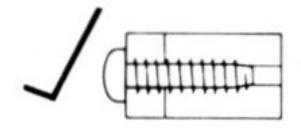


Places to put threadlock. (It will prevent the screws and nuts vibrating loose.

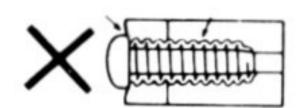
Points where silicone grease (MS 1 or equivalent) should be applied. (It will reduce friction and assure smooth movement.)

Points where oil should be applied (Light machine oil, 3 in 1 or similar.)

Do not use excessive force when tightening the self-tapping screws, or you may strip the thread in the plastic. It is recommended to stop tightening it when the threaded part on the screw goes into the plastic part and you feel some resistance from the tightening.

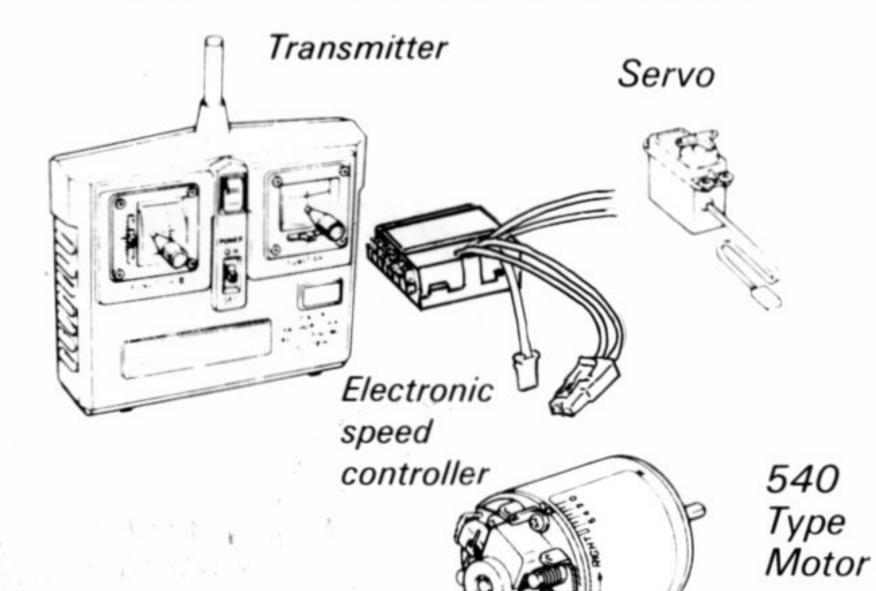


Good



Overtighten and may strip the thread in the plastic

#### ADDITIONAL ITEMS REQUIRED

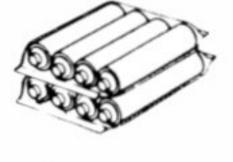


Receiver



(Battery for Radio system)

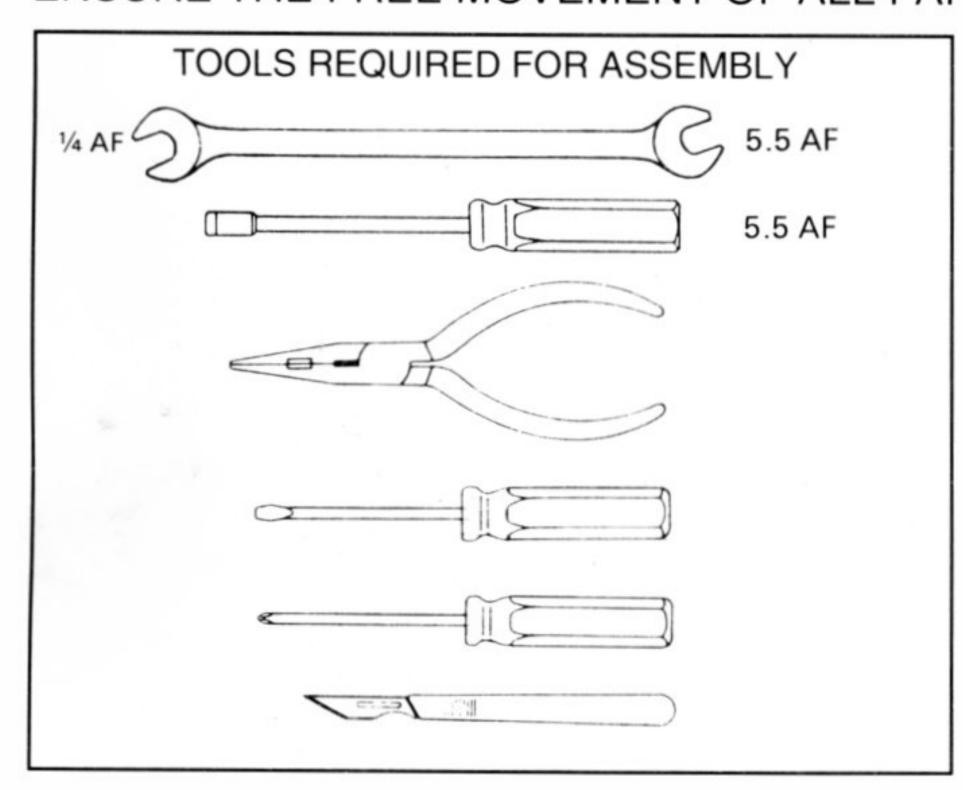
AA Size Battery (For Transmittor .... 8 pcs.)





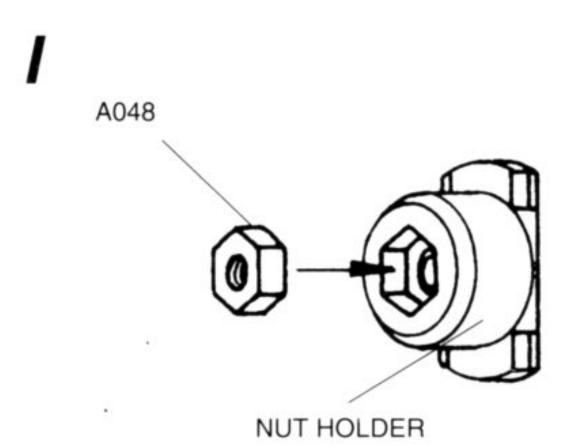
7.2V racing battery

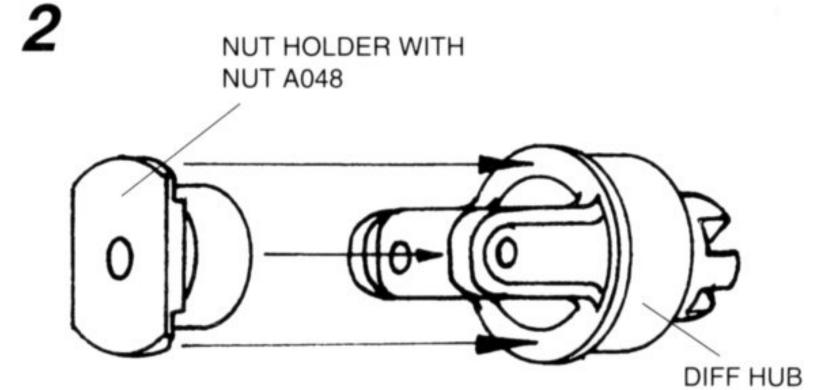
#### FOR BEST PERFORMANCE, IT IS VERY IMPORTANT THAT GREAT CARE IS TAKEN TO ENSURE THE FREE MOVEMENT OF ALL PARTS.



# Threadlock Light oil for shock absorbers Polycarbonate paint for bodyshell Grease Ruler INCHES & MILLIMETRES 10 20 30 40 50 60 70 1 2 3

#### REAR DIFFERENTIAL









#### **TRANSMISSION**

#### *HARDWARE*

(A) A048 M3 NUT

O x 12 3mm Dia. BALL





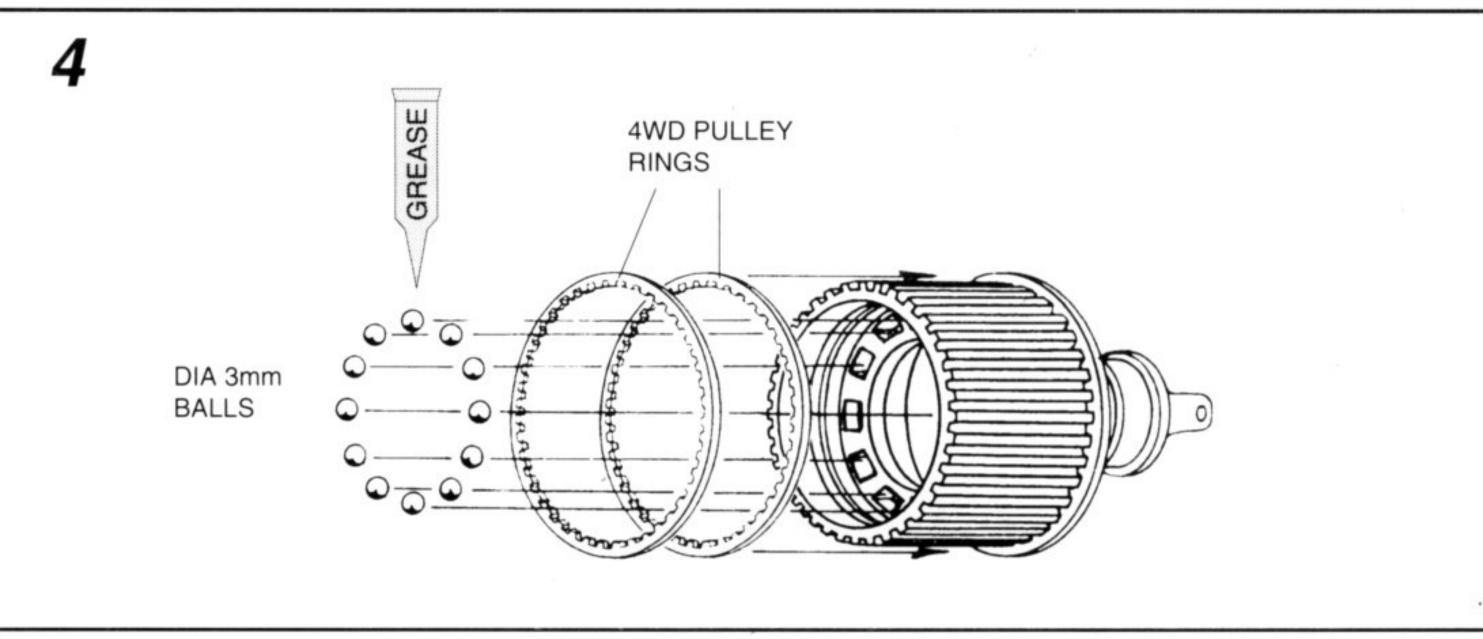
A512 BALLRACE



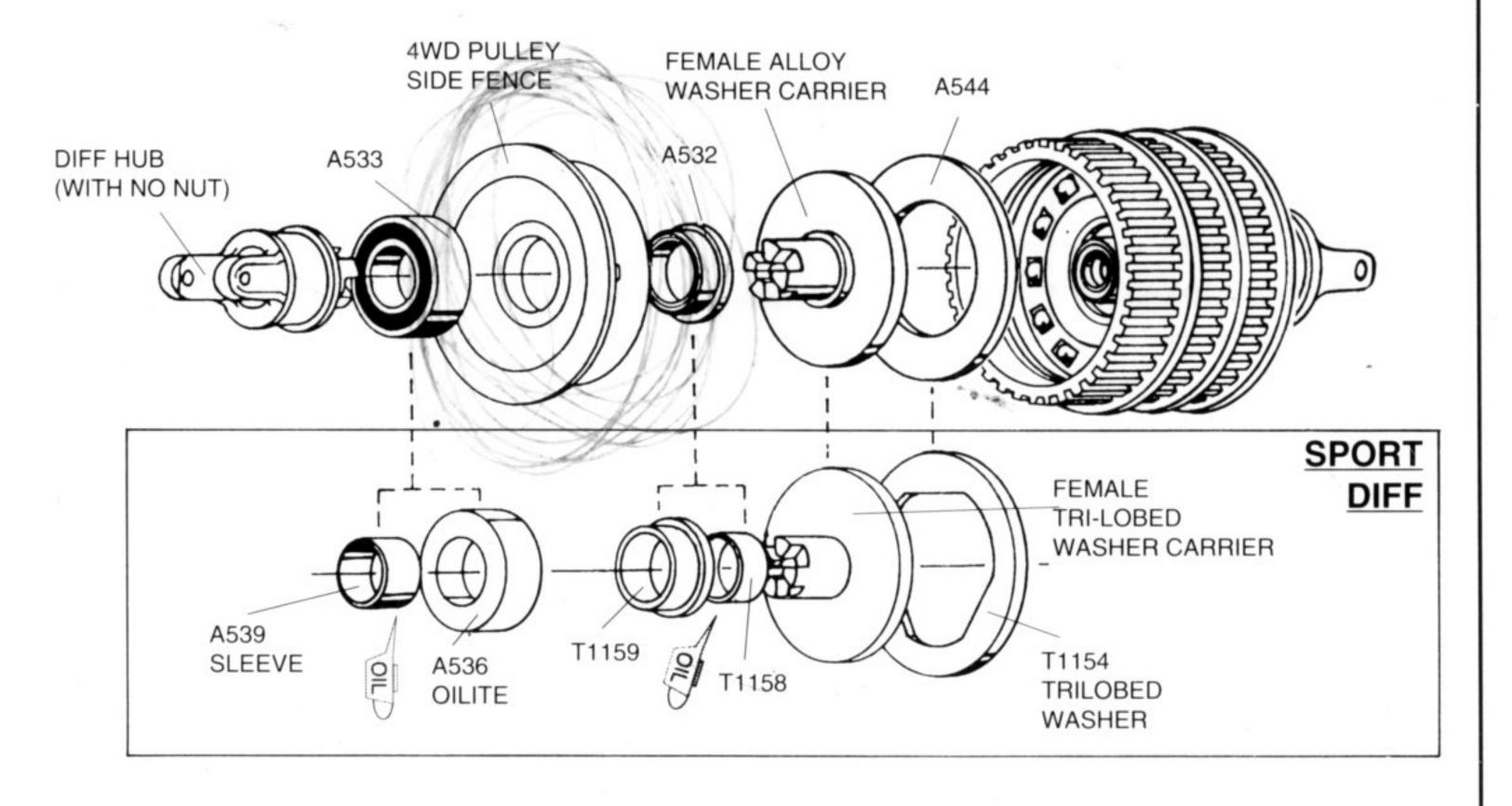
x 2

x 1

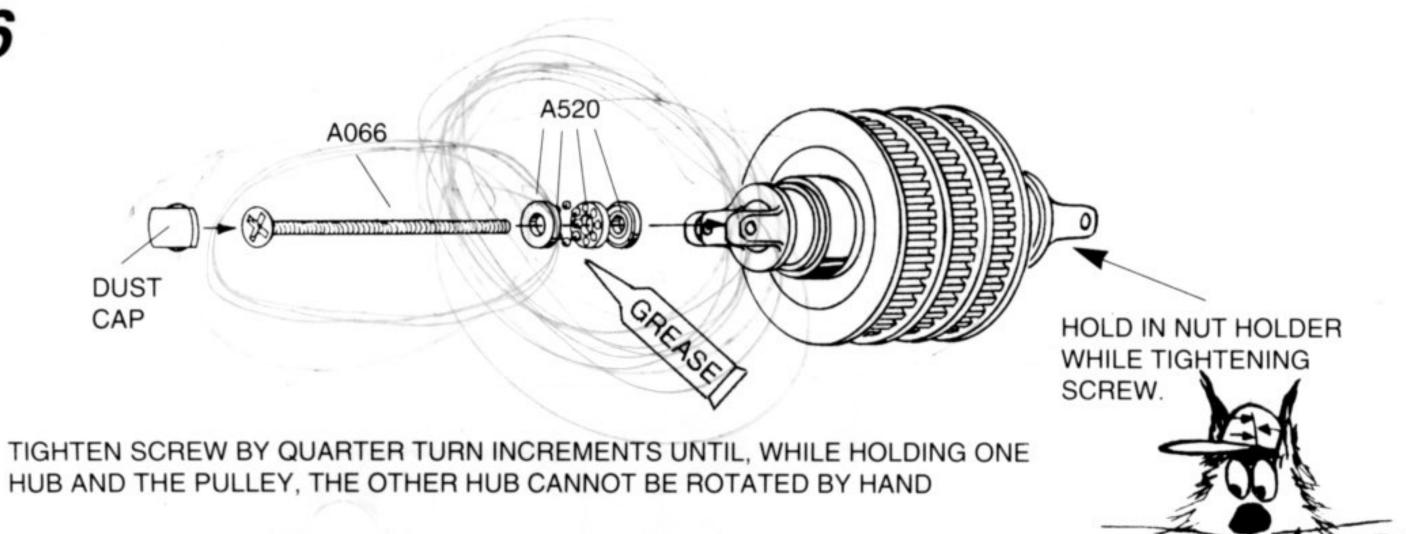
#### PRO - DIFF **4WD PULLEY** MALE ALLOY A544 51 TOOTH SIDE FENCE WASHER CARRIER PULLEY-4WD A533 **DIFF HUB** A532 WITH NUT A512 **SPORT** MALE TRILOBED DIFF WASHER CARRIER A539 -SLEEVE A536 OILITE T1159 ≥ T1154 TRILOBED WASHER



#### 5 PRO - DIFF







# Schumacher

#### **TRANSMISSION**

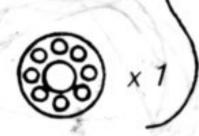
#### *HARDWARE*

#### 

A066 M3 x 45 COUNTERSUNK SCREW



A520 THRUST



RACE ASSEMBLY

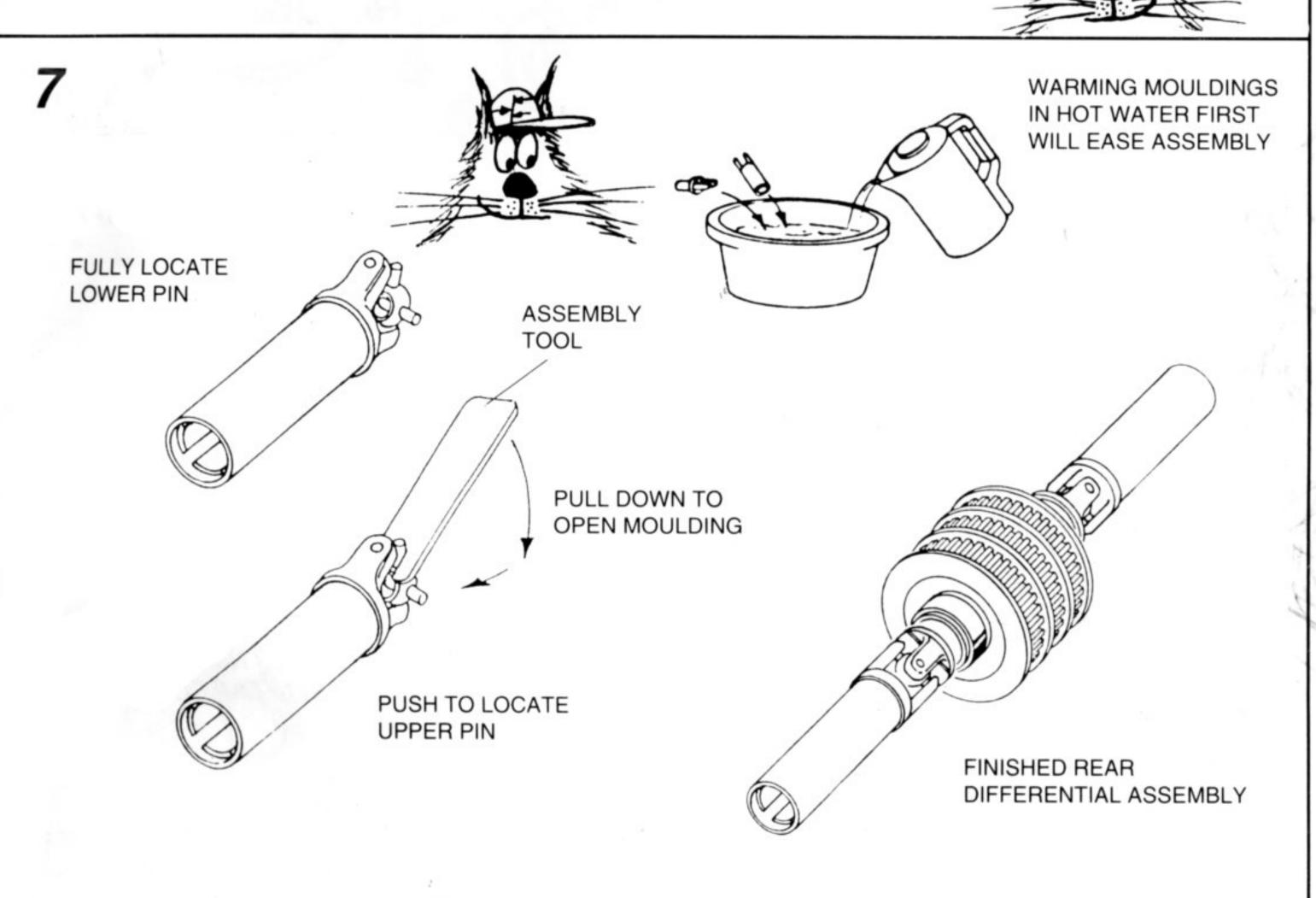


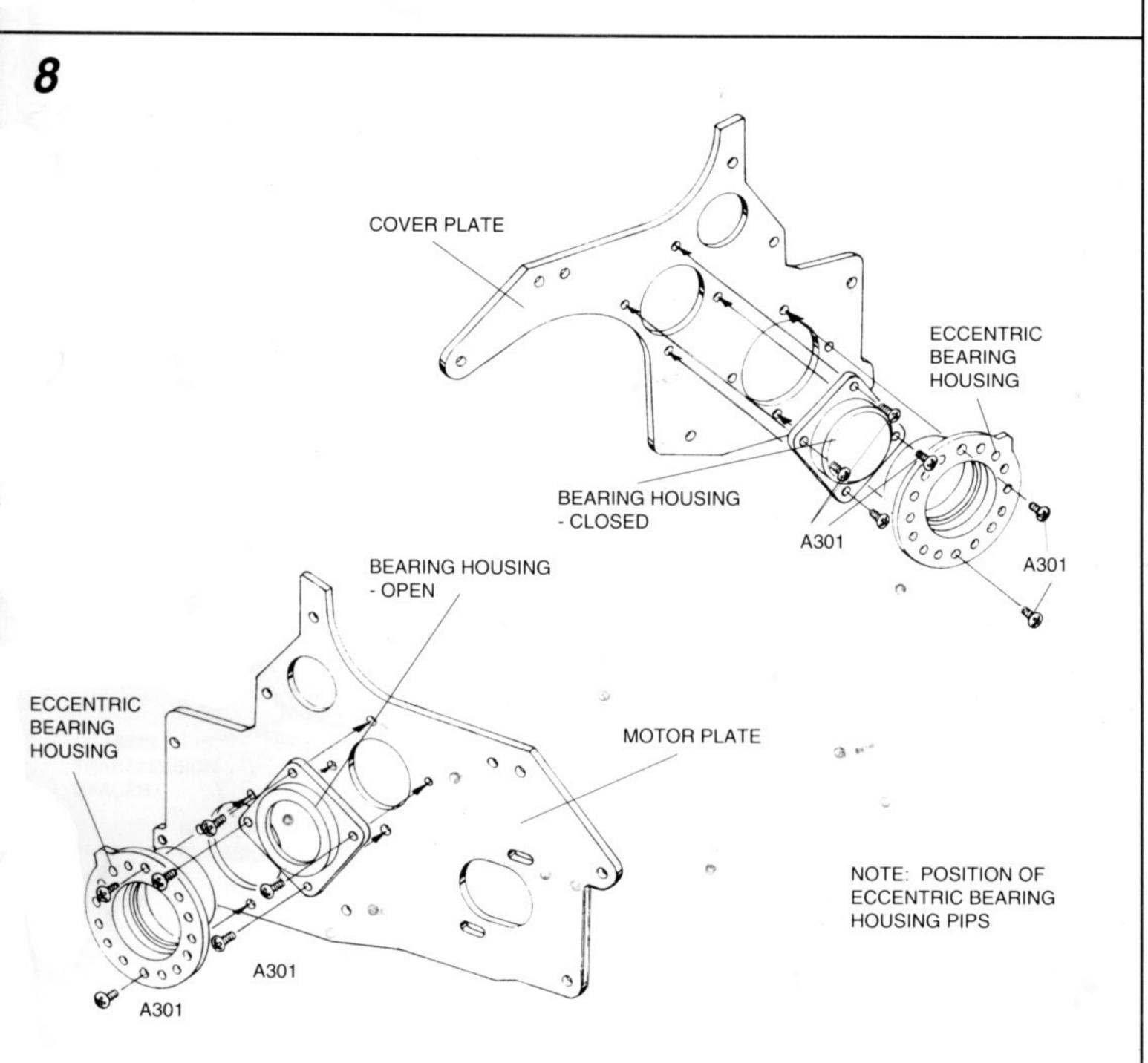
T108 UNIVERSAL JOINT

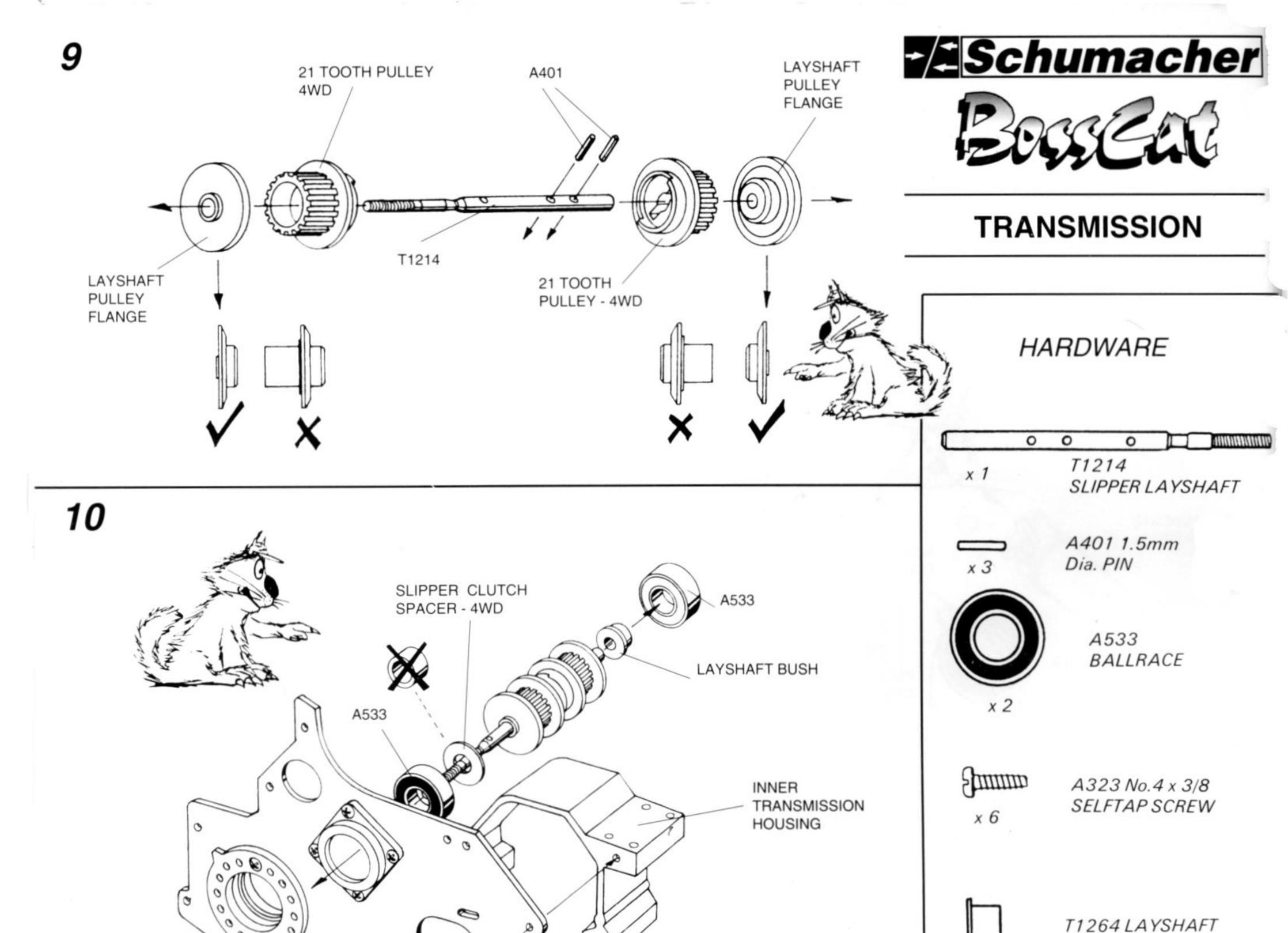


x 12

A301 No.2 x 3/16 PANHEAD SCREW







BUSH 4WD

SLIPPER CLUTCH

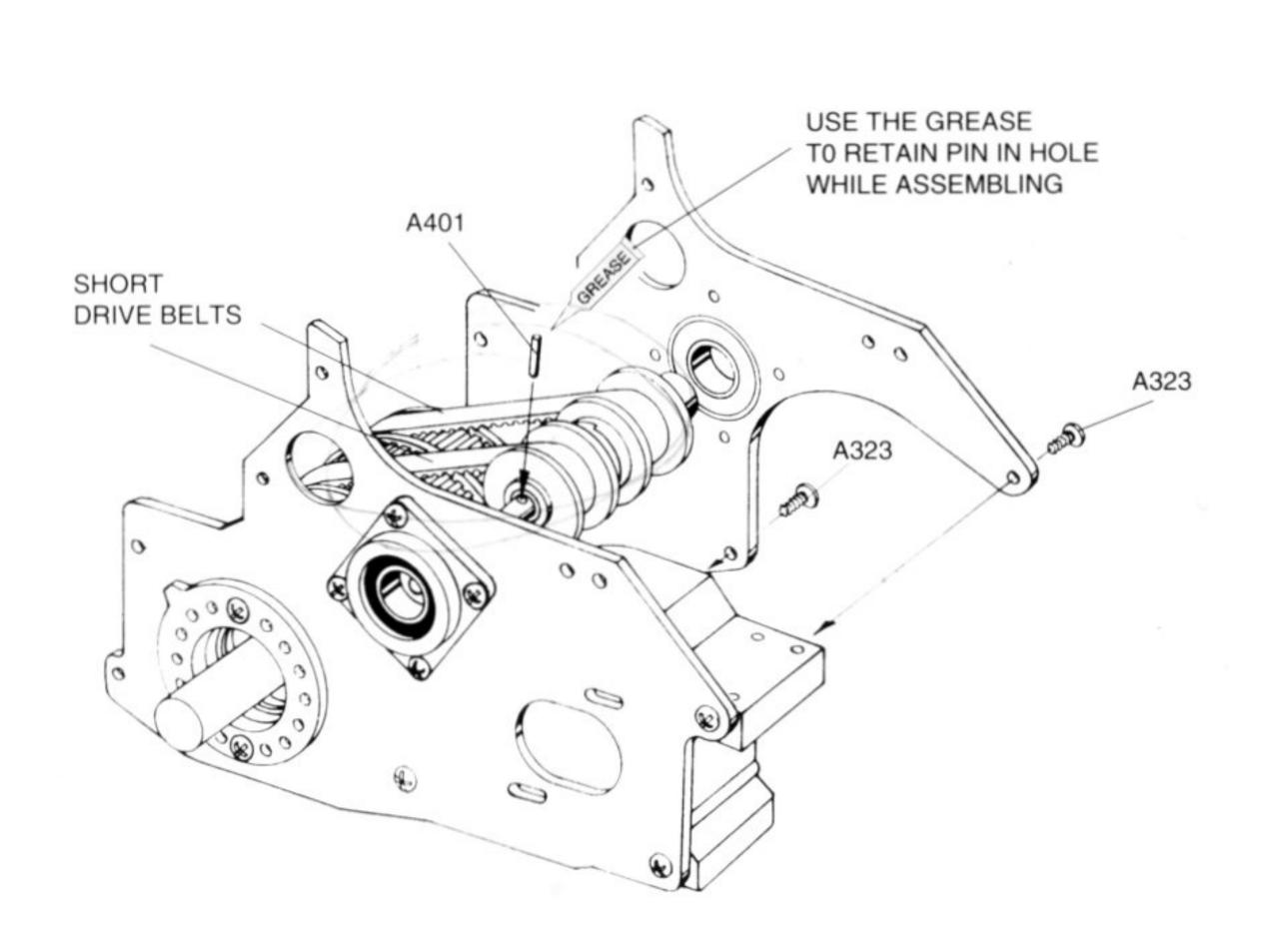
SPACER - 4WD

x 1

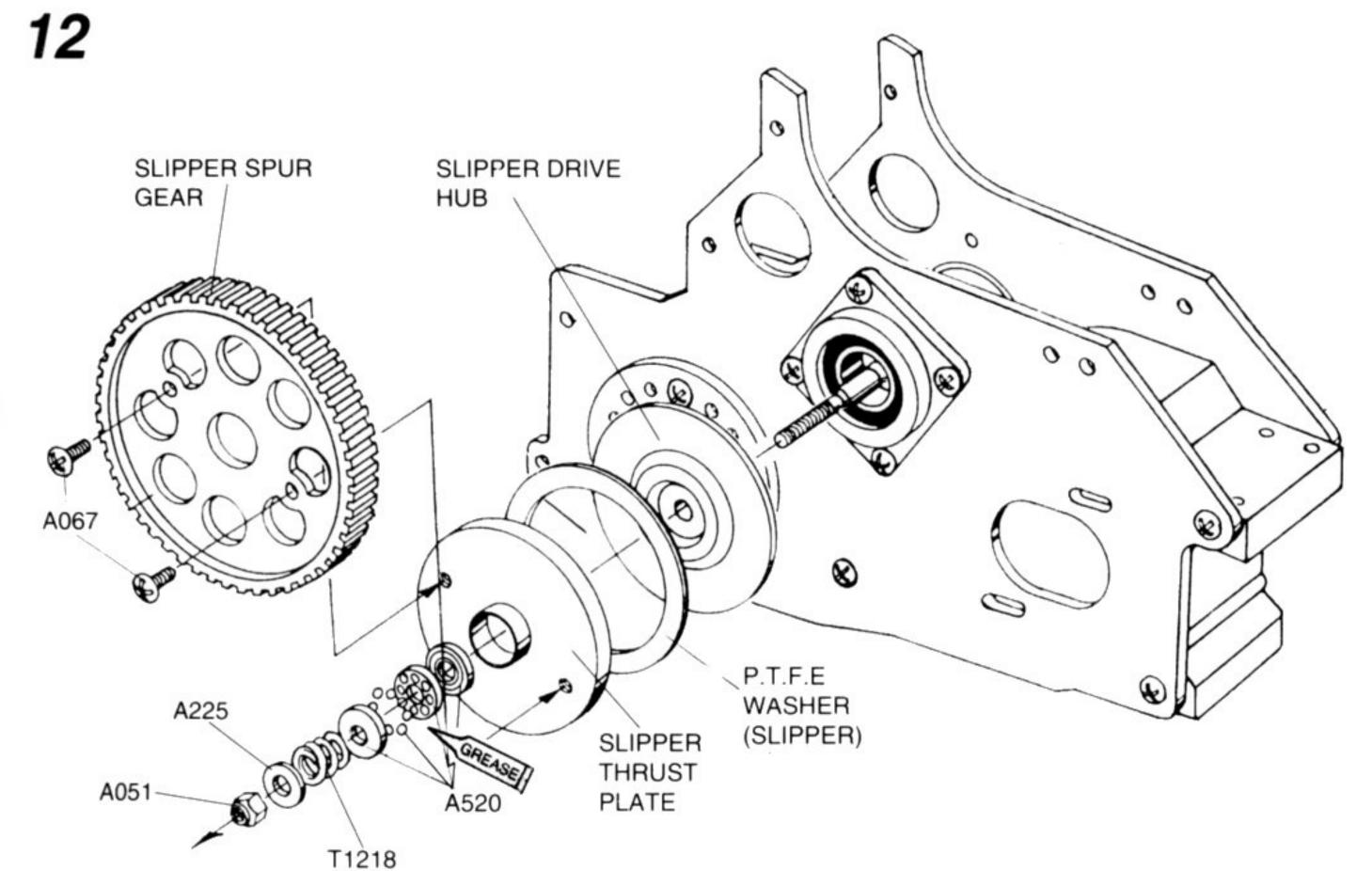
11

A323 (TEMPORARY

FIXING)



A323



**BELT TENSION ADJUSTMENT** 

A301

A301

# Schumacher SchuCacher 2000 Cacher

#### **TRANSMISSION**

#### **HARDWARE**

Spinimo

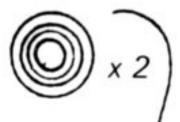
A323 No.4 x 3/8" SELFTAP SCREW

x 6

Summe.

A301 No.2 x 3/16" PANHEAD SCREW

x 2



0 x 8

A520 THRUST RACE ASSEMBLY



T1218 SPRING SLIPPER CLUTCH

x 1

A225 M3 STEEL WASHER

x 1



A051 M3 NYLOC NUT

x 1



A067 M3 x 4mm PANHEAD SCREW

x 2

PANHEAD SCREW

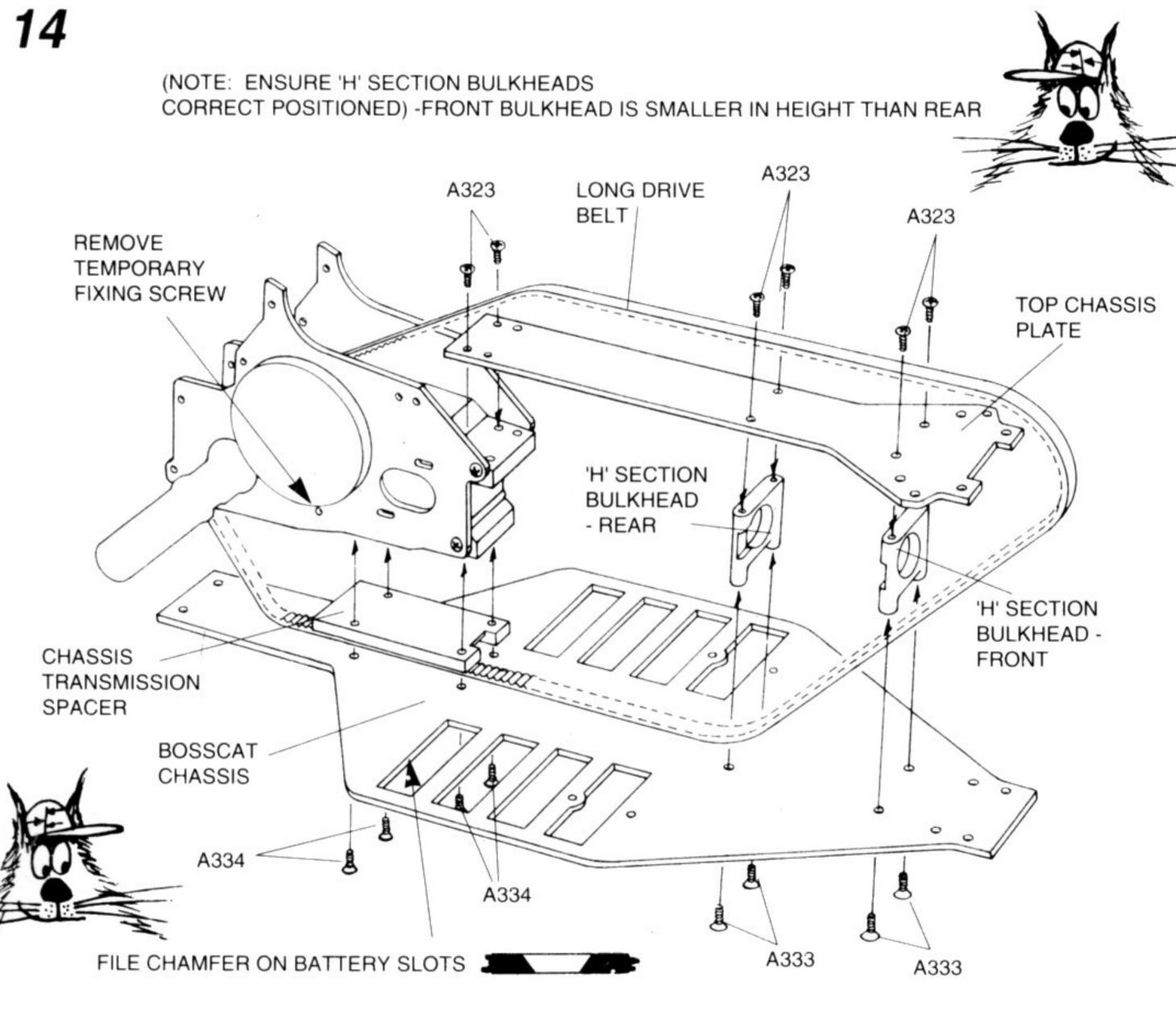
X 4

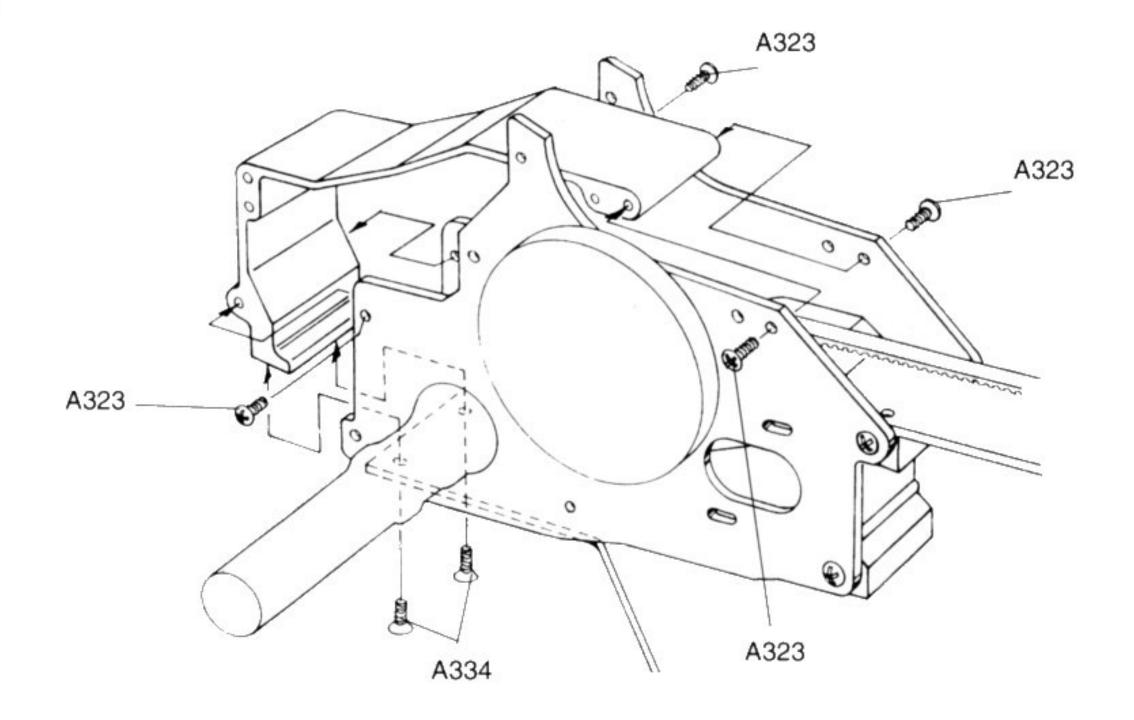
A333 No.4 3/8# SELFTAP COUNTERSUNK

SCREW

x 4

A334 No.4 x ½// SELFTAP COUNTERSUNK SCREW





#### **TRANSMISSION**

Schumacher

#### *HARDWARE*

0

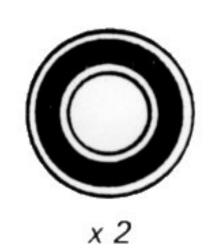
A048 M3 NUT

x 1

0

Dia. 3mm BALL

x 12



A533 BALLRACE



*A532 FLANGED BALLRACE* 

x 2



A512 BALLRACE

x 1

Spiniming.

A323 No.4 x 3/8" SELFTAP SCREW

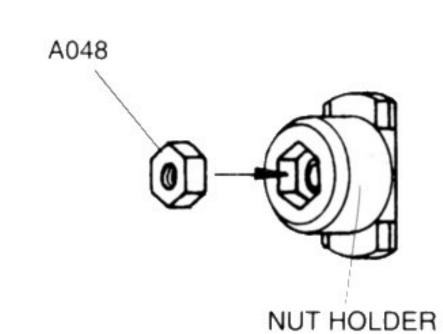
x 4

x 2

A334 No.4 x ½"
COUNTERSUNK SELFTAP

SCREW

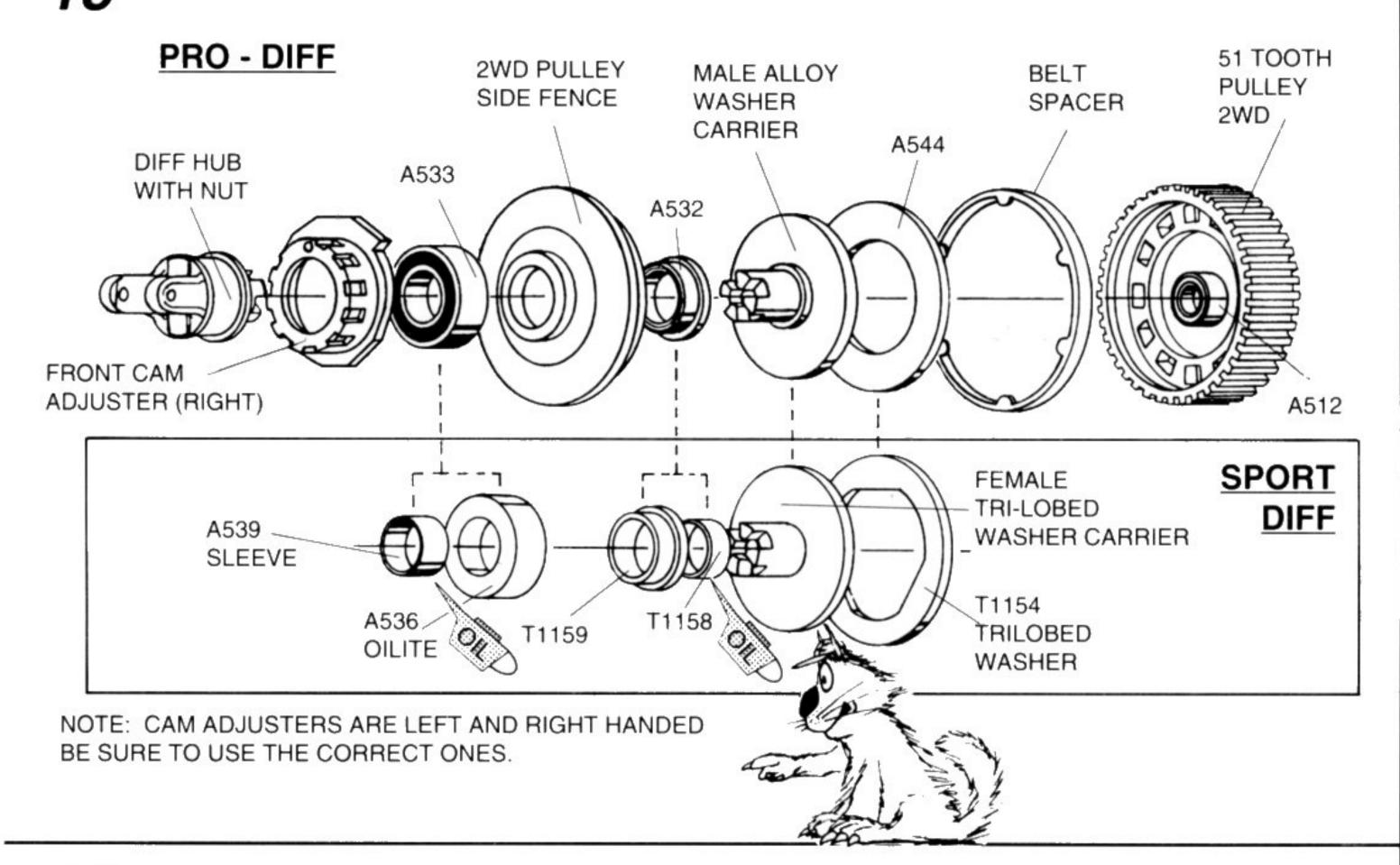
#### 16 FRONT DIFFERENTIAL



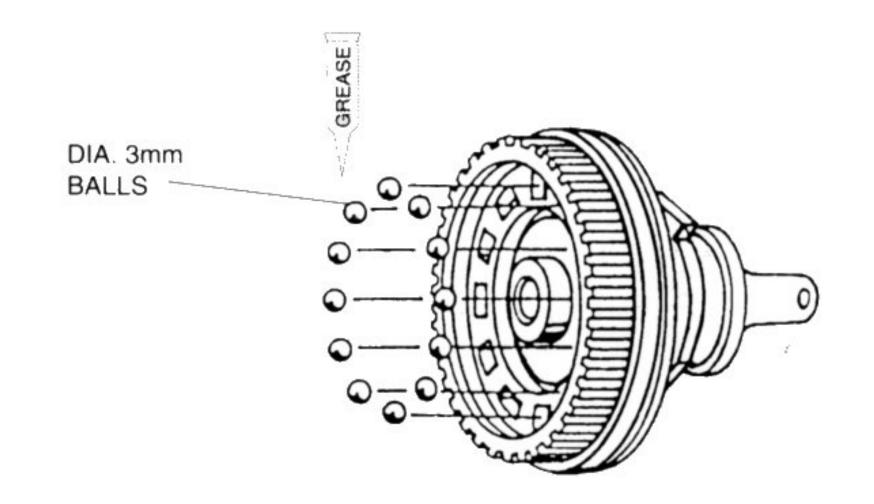
NUT HOLDER WITH NUT A048

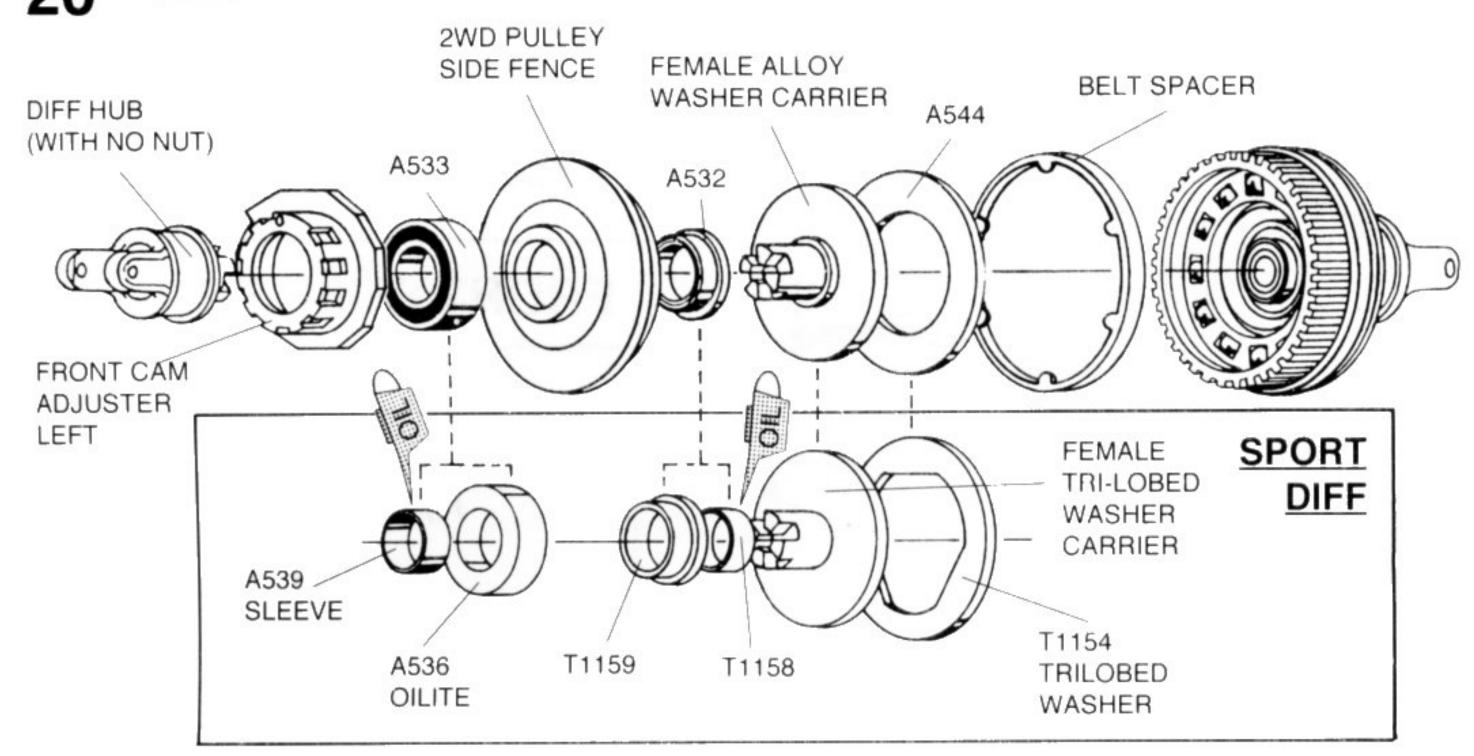
DIFF. HUB

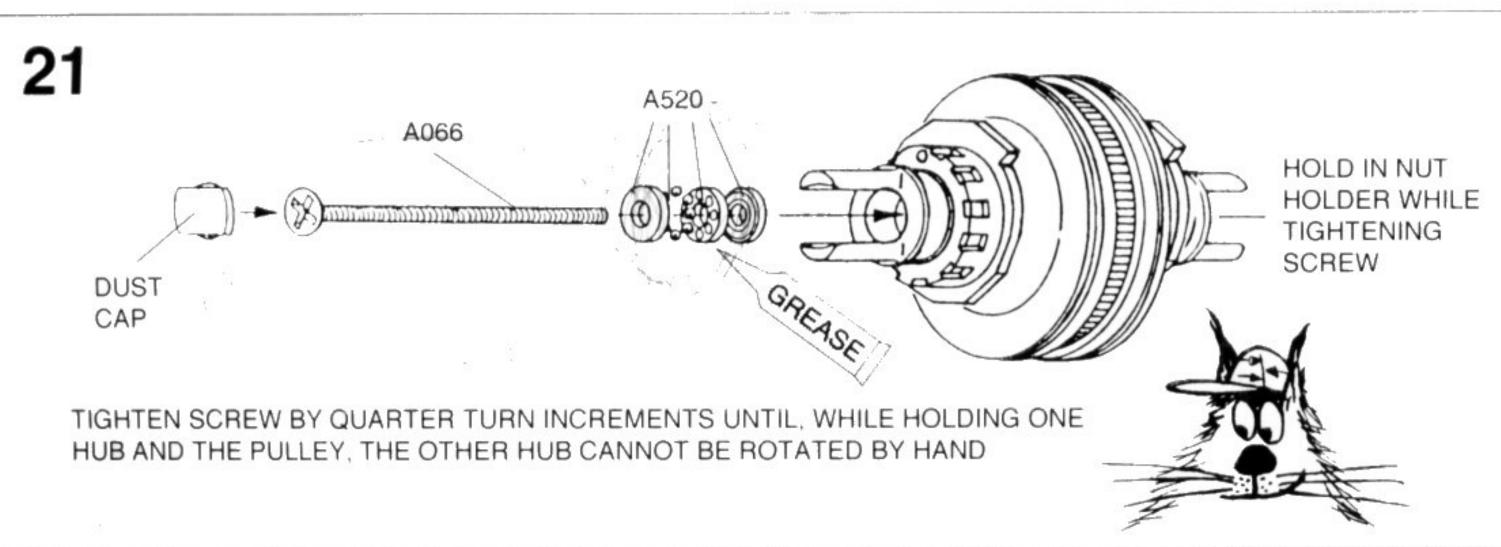
18



19

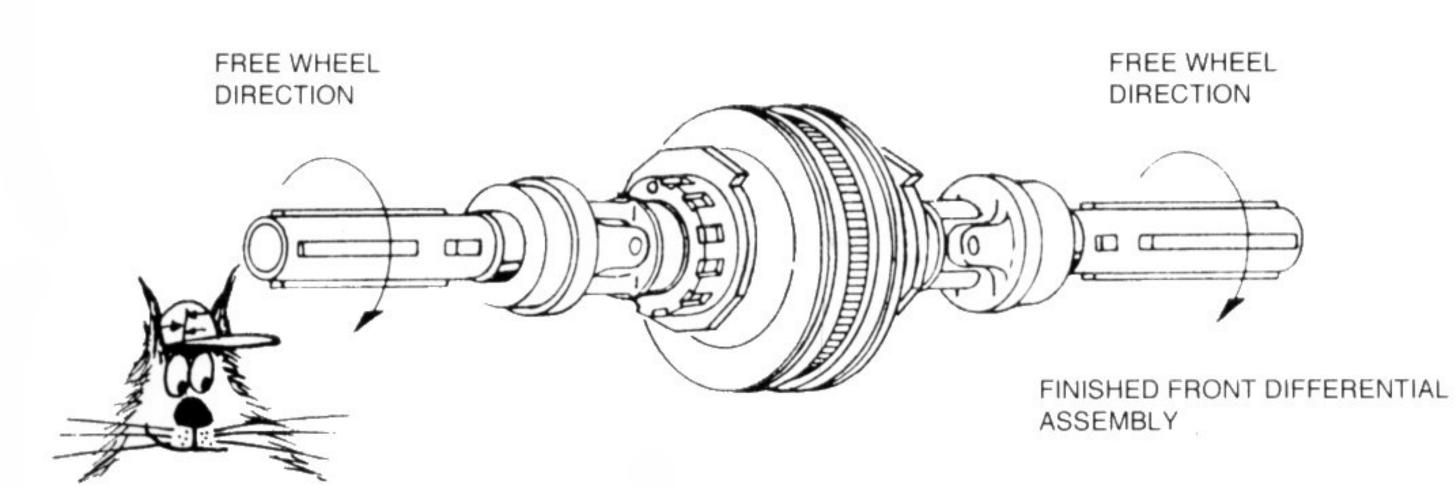




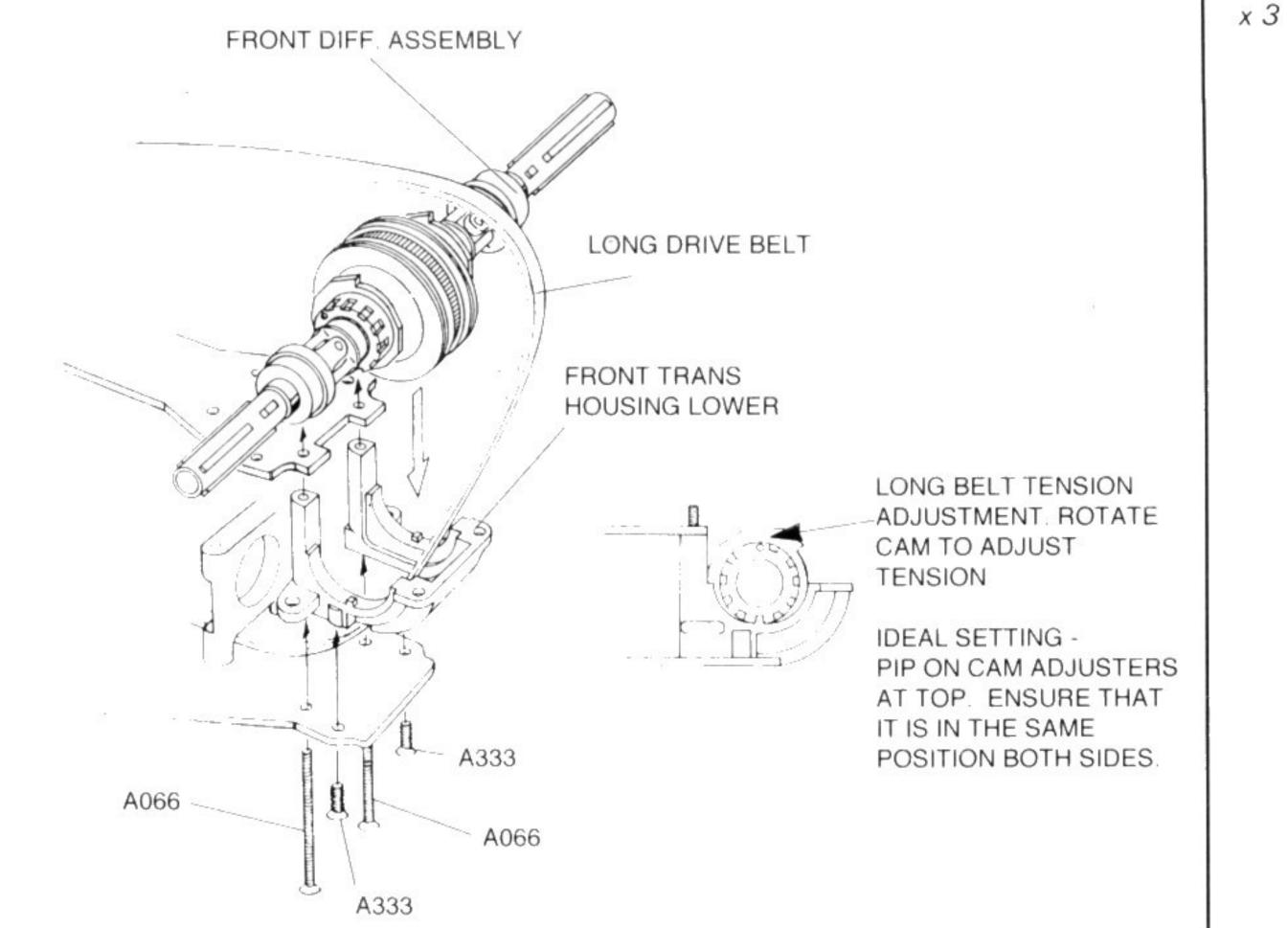


22

FIT UNIVERSAL JOINTS (AS STEP 7) AND ONE WAY DRIVE SHAFTS (ASSEMBLED IN KIT)



23







#### **TRANSMISSION**

#### **HARDWARE**



*A533 BALLRACE* 

x 2



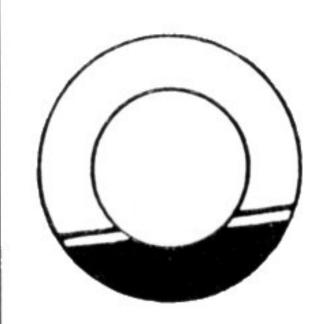
A532 FLANGED BALLRACE

x 2



A512 BALLRACE

x 1



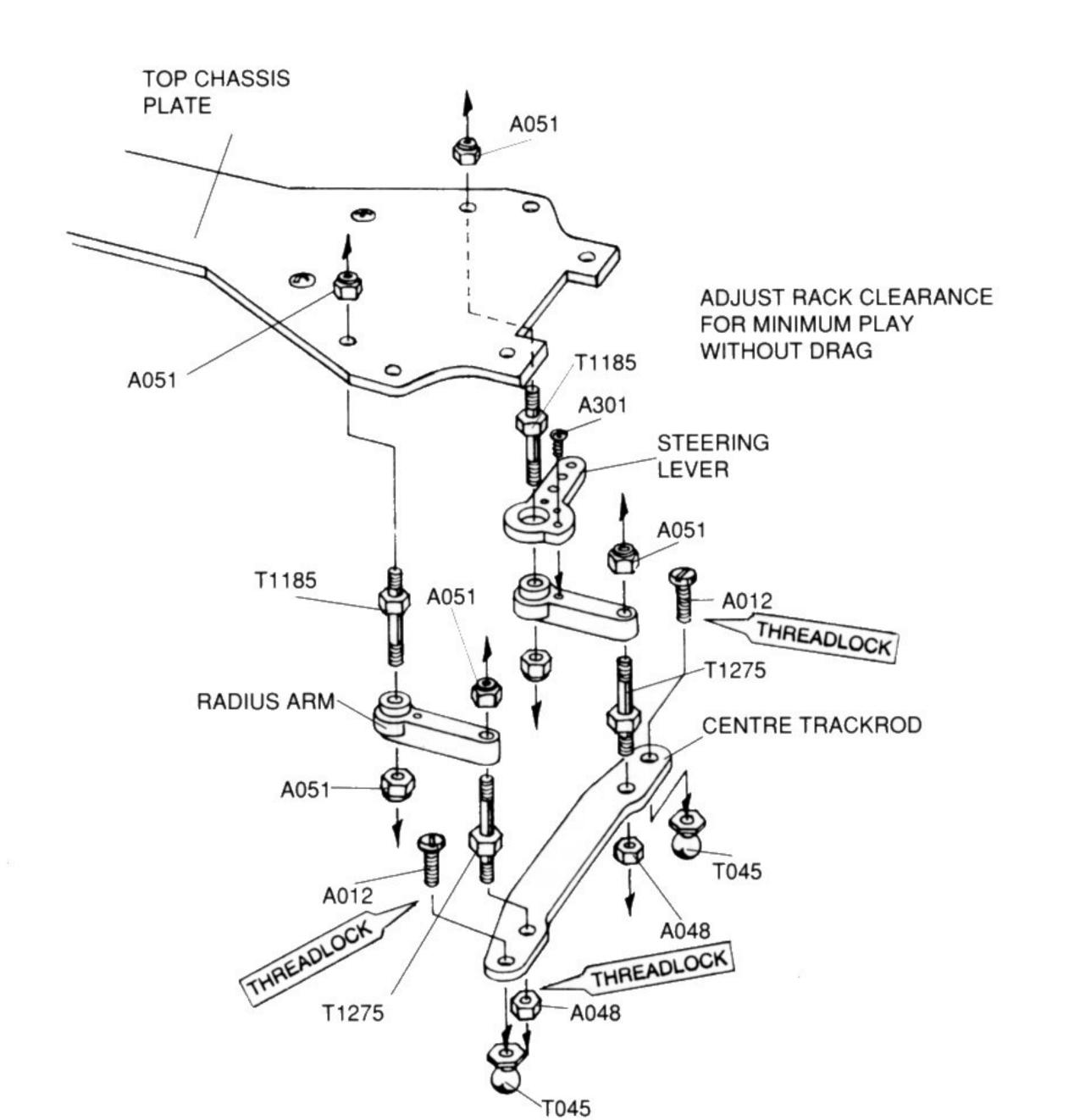
A544 DIFF. WASHER

x 2

#### 

A066 M3 x 45mm COUNTERSUNK SCREW

7







#### FRONT SUSPENSION

#### HARDWARE

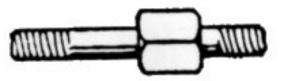


A051 M3 NYLOC NUT

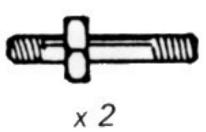
x 8



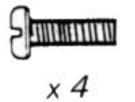
A048 M3 NUT



T1185 STEERING PIVOT



T1275 STEERING RACK PIVOT

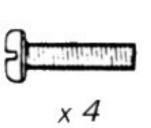


A012 M3 x 8mm PANHEAD SCREW

예

x 6

TO45 PIVOT BALL

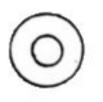


A030 M3 x 10mm PANHEAD SCREW



*A533 BALLRACE* 

x 4

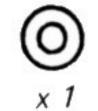


A206 1.6mm NYLON WASHER

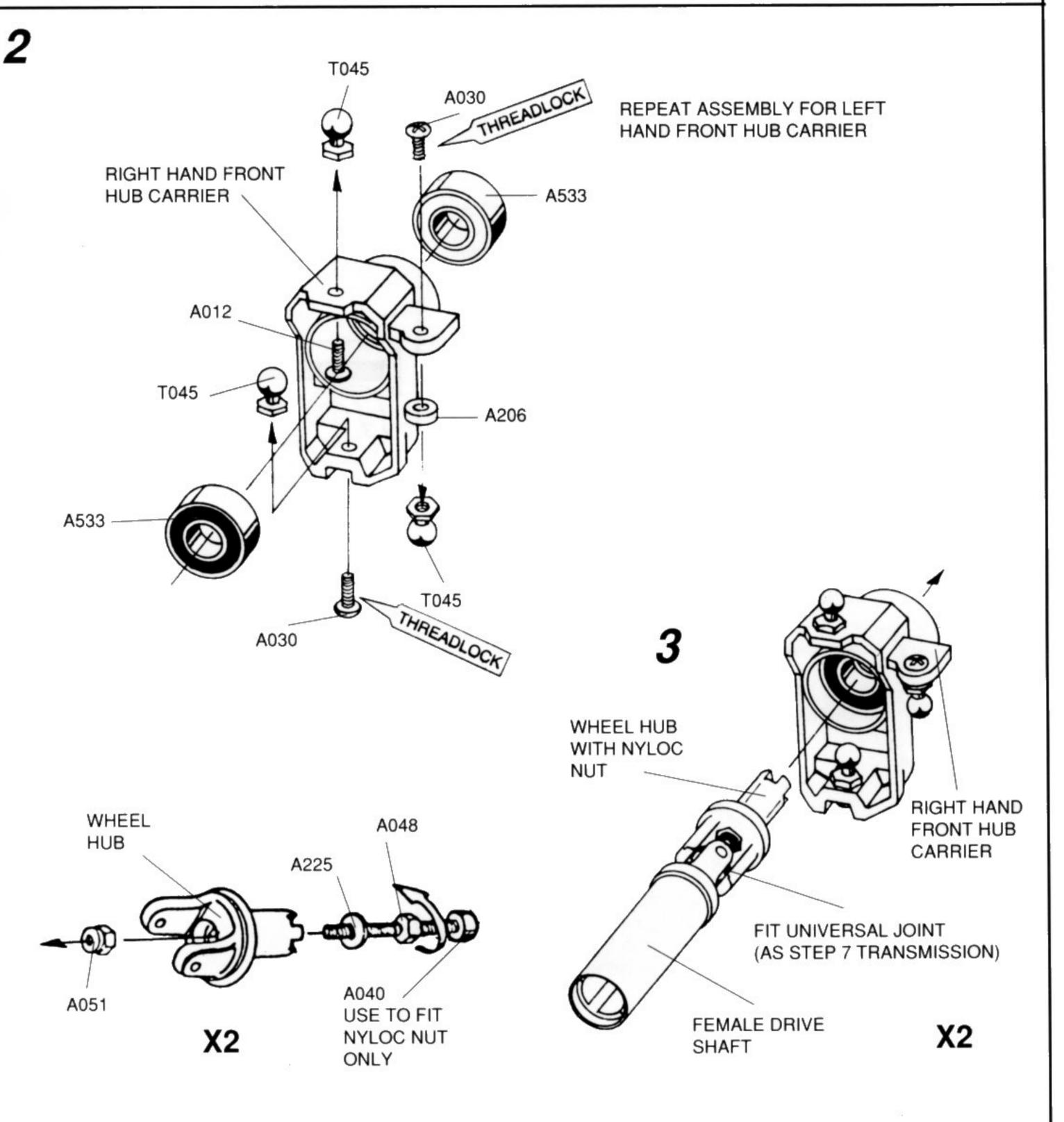
x 2



x 1 CAPHEAD SCREW



A225 STEEL WASHER





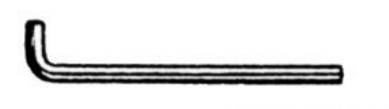
#### **FRONT SUSPENSION**

#### HARDWARE

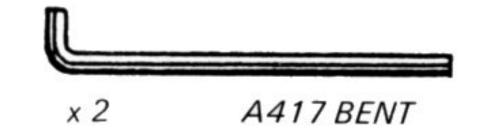
0

A048 M3 NUT

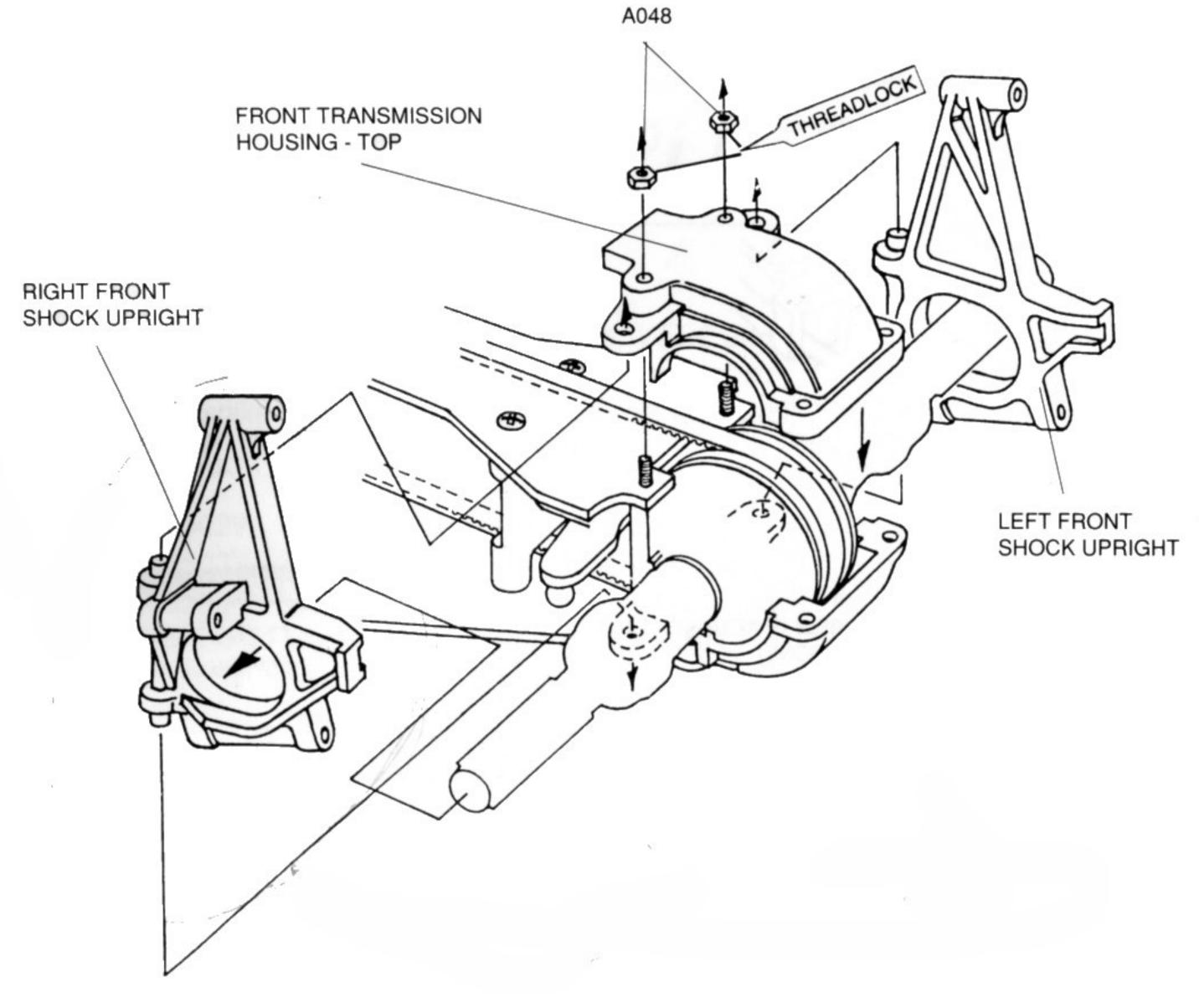
x 2

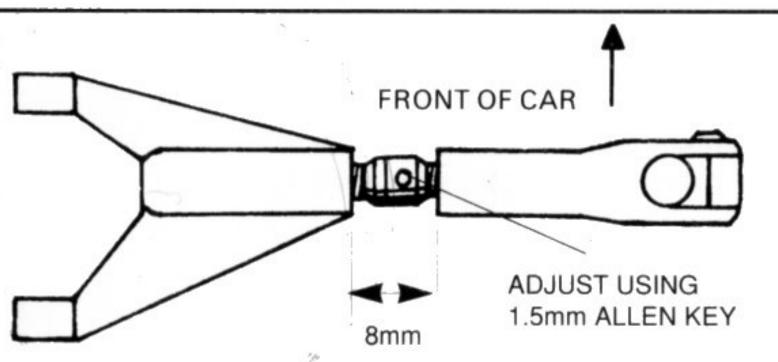


x 2 A428 BENT PIVOT PIN

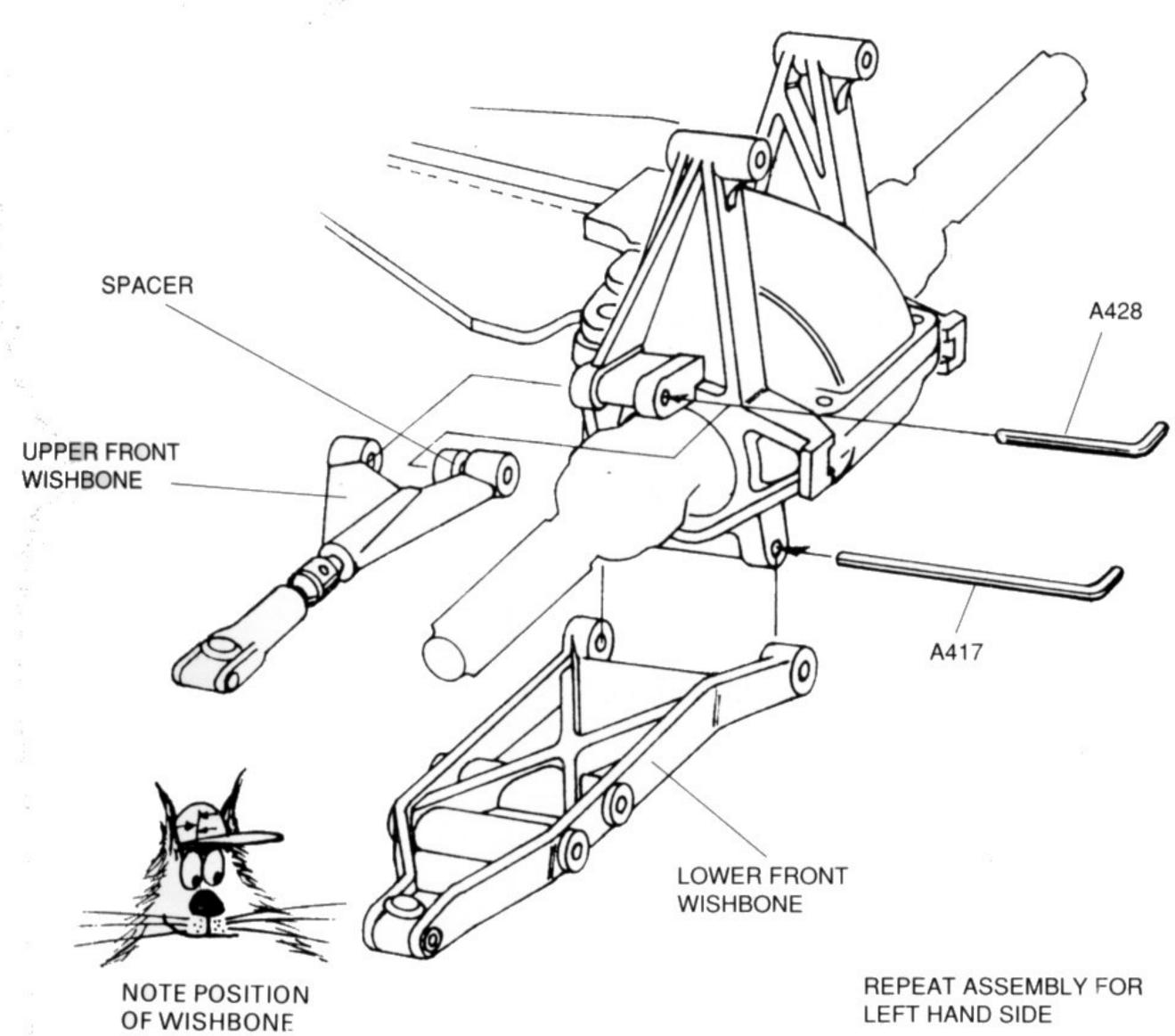


PIVOT PIN





WHEN ADJUSTING UPPER WISHBONE TURNBUCKLE WHEN ON CAR, HOLD BALL SOCKET END TO PREVENT IT POPPING OFF HUB CARRIER.





#### **FRONT SUSPENSION**

#### HARDWARE

James and

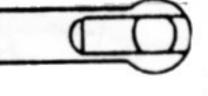
x 4

A304 No.2 x 3/8 SELFTAP SCREW

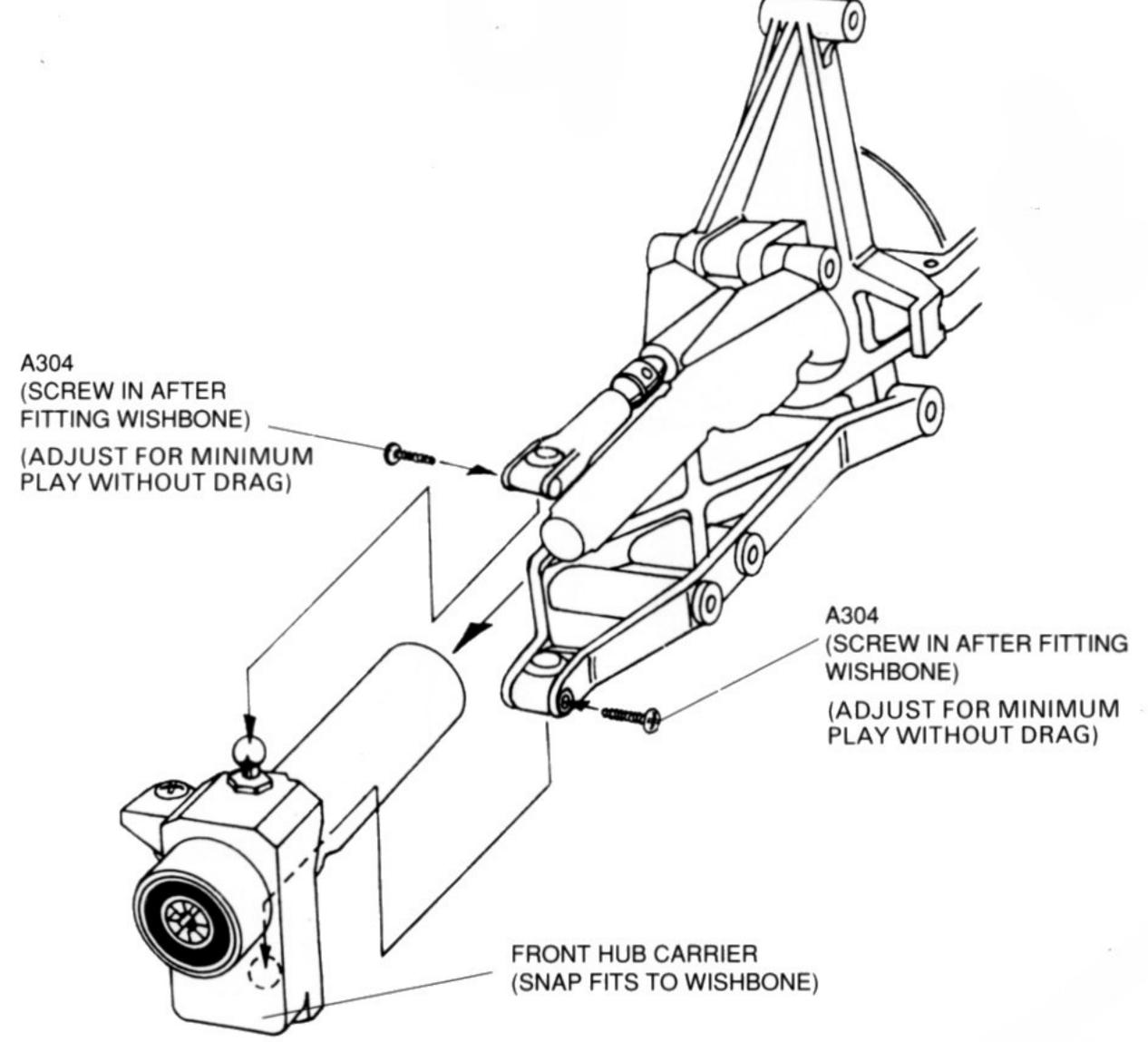


x 2

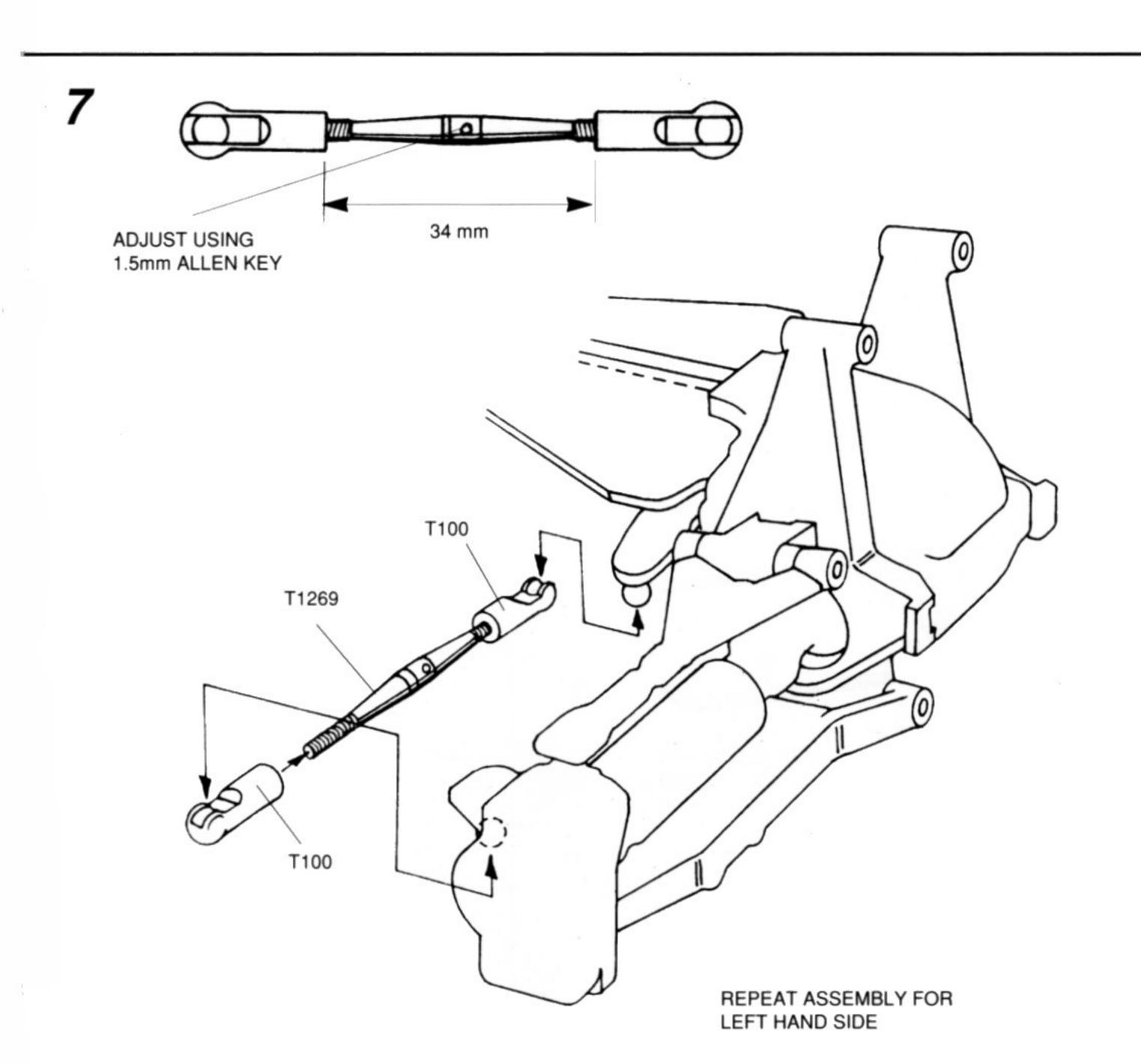
T1269 45mm TURNBUCKLE



T100 BALL SOCKET



REPEAT ASSEMBLY FOR LEFT HAND SIDE





#### COMPLETE TYRE RANGE

#### RACING TRUCK

Unique high traction tread patterns, VEE2 and VEE4, plus World famous Schumacher Minispike gives your racing truck the winning edge. To fit most 2.2" truck rims.

U6502W Truck Racing Tyre - VEE 2 BLUE U6503X Truck Racing Tyre - VEE 4 BLUE U6508C Truck 20x15 M.Spike - BLUE U65200 Truck 20x15 M.Spike - GREEN U6525T Truck 6x24 Rib - BLUE U6526U Truck 6x24 Rib - GREEN

#### OFF ROAD "ORIGINALS"

These tyres set new standards around the World. The original CAT tyres available in Hard (Red) or Soft Compound. Often copied never bettered.

T650T CAT Rr. Tyres 4x20 Soft Spike CAT Rr. Tyres 4x20 Hard Spike T651U CAT Fr. Tyres 3x20 Soft Spike T652V CAT Fr. Tyres 3x20 Hard Spike T653W

#### OFF ROAD "BLUES"

Natural rubber compound gives very high grip in slippery conditions and is strong enough to give massive bite when the traction is high. Blues are very hard wearing!

Minispikes - Use on hard slippery tracks.

Spikes - Use on soft dirt and grass.

Blocks - Use on hard dirt and tarmac.

T679W CAT Rr. Tyres 15x12 Minispike CAT Fr. Tyres 11x12 Minispike T681Y CAT Rr. Tyres 15x15 Minispike T683A T685C CAT Rr. Tyres 11x15 Minispike CAT Rr. Tyres 4x20 Spike T687E T688F CAT Fr. Tyres 3x20 Spike T689G CAT Fr. Tyres 2x20 Stud CAT Rr. Tyres 5x24 Minispike T690H CAT Fr. Tyres 4x24 Minispike T6911 CAT Rr. Tyres 6x20 Block T692J CAT Fr. Tyres 4x20 Block T693K T694L CAT Rr. Tyres 6x20 Cut Spike CAT Fr. Tyres 1x20 Rib Spike T695M CAT Rr. Tyres 4x20 Cut Spike T696N CAT Fr. Tyres 3x20 Cut Spike T697O CAT Fr. Tyres - Rib T698P U6506A CAT Rr. Tyres - Combi

CAT Rr. Tyres 15x24 Minispike

U6507B

#### OFF ROAD "GREENS"

Latest soft natural compound specially formulated to give improved grip and a smoother ride. Recommended for hard bumpy dirt circuits.

U6511F CAT Fr. Tyres 11x12 Minispike U6512G CAT Rr. Tyres 15x12 Minispike U6513H CAT Fr. Tyres 3x20 Spike U6514I CAT Rr. Tyres 4x20 Spike U6519N CAT Fr. Tyres 2x20 Stud

#### ROAD & TRACK

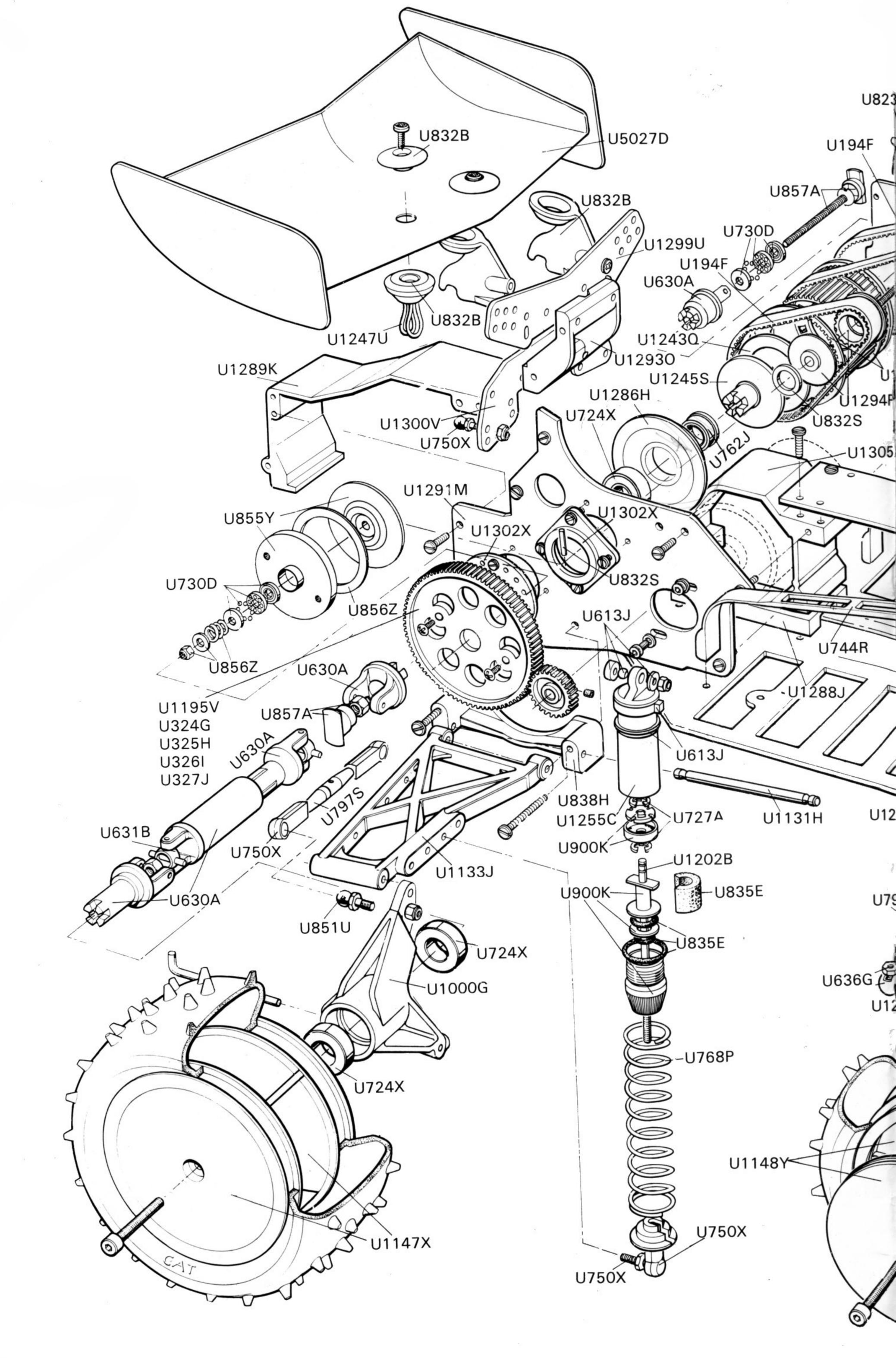
Super realistic low profile tread tyres and high grip "Sponges" for tarmac and asphalt. Try the RT2 on your Rallycross or Dirt Oval Car.

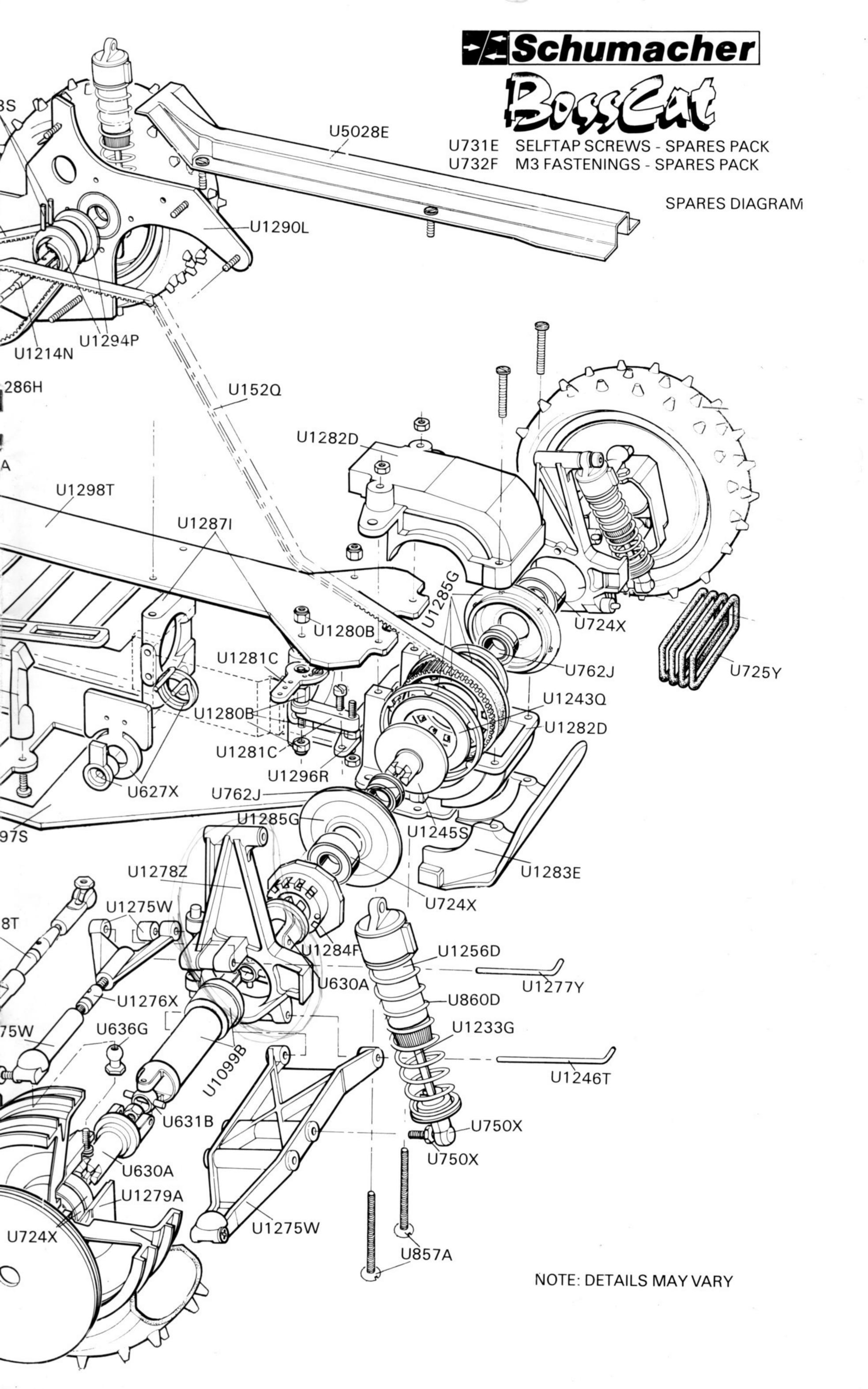
CAT Fr. "Sponges" On Wheel T670N CAT Rr. "Sponges" Wide Wheel T6710 U6500U Road & Track Tyre - RT1 Front U6501V Road & Track Tyre - RT1 Rear Road & Track "Sponges" Front U6504Y Road & Track "Sponges" Rear U6505Z Road & Track Tyre - RT2 Front U6509D U6510E Road & Track Tyre - RT2 Rear

#### OFF ROAD 2.2" TYRES

Specially designed to complement the new 2.2" Aerodisc wheels are Schumacher's latest generation of rounded profile tyres to give even ground pressure and consistent contact patch with roll. Available in Blue and Green compound rubber.

U6515J CAT Fr. Tyres 8x20 MSpike GREEN U6516K CAT RrTyre12x20 MSpike GREEN U6517L CAT Fr. Tyres 8x20 M. Spike BLUE U6518M CAT Rr. Tyres 12x20 MSpike BLUE U6523R CAT Fr. Tyres 2x20 Stud BLUE U6524S CAT Fr. Tyres 2x20 Stud GREEN U6527V CAT Rr. Tyres 8x10 Spike BLUE U6528W CAT Rr. Tyres 8x10 Spike GREEN CAT Fr. Tyres 6x10 Spike BLUE U6529X CAT Fr. Tyres 6x10 Spike GREEN U6530Y U6531Z CAT Rear 8x10 Cut Spike BLUE U6532A CAT Rear 8x10 Cut Spike GREEN U6533B CAT Front 6x10 Cut Spike BLUE U6534C CAT Front 6x10 Cut Spike GREEN U6535D CAT Rear 22x34 Microspike BLUE U6536E CAT Rr. 22x34 Microspike GREEN CAT Front 14x34 Microspike BLUE U6537F U6538G CAT Fr. 14x34 Microspike GREEN



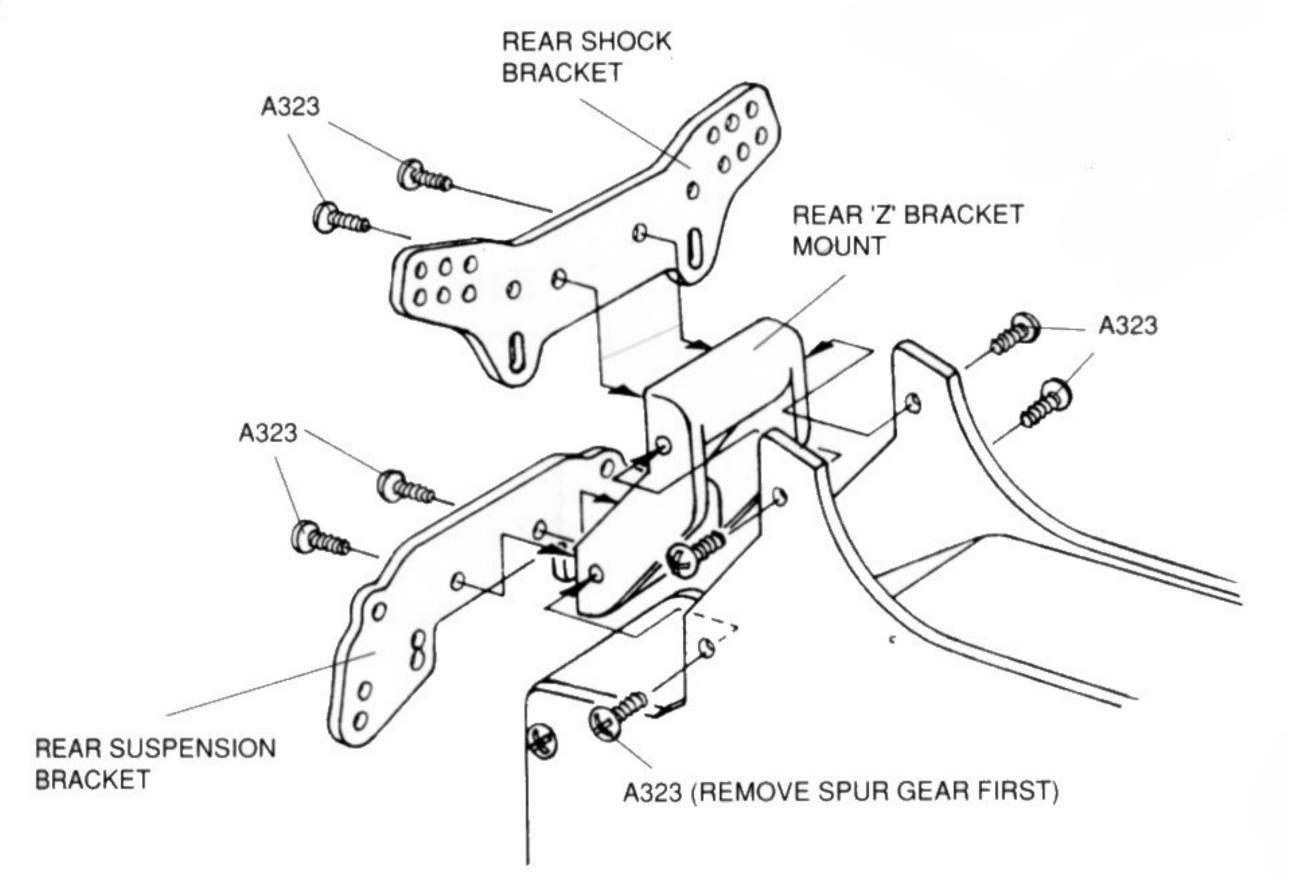


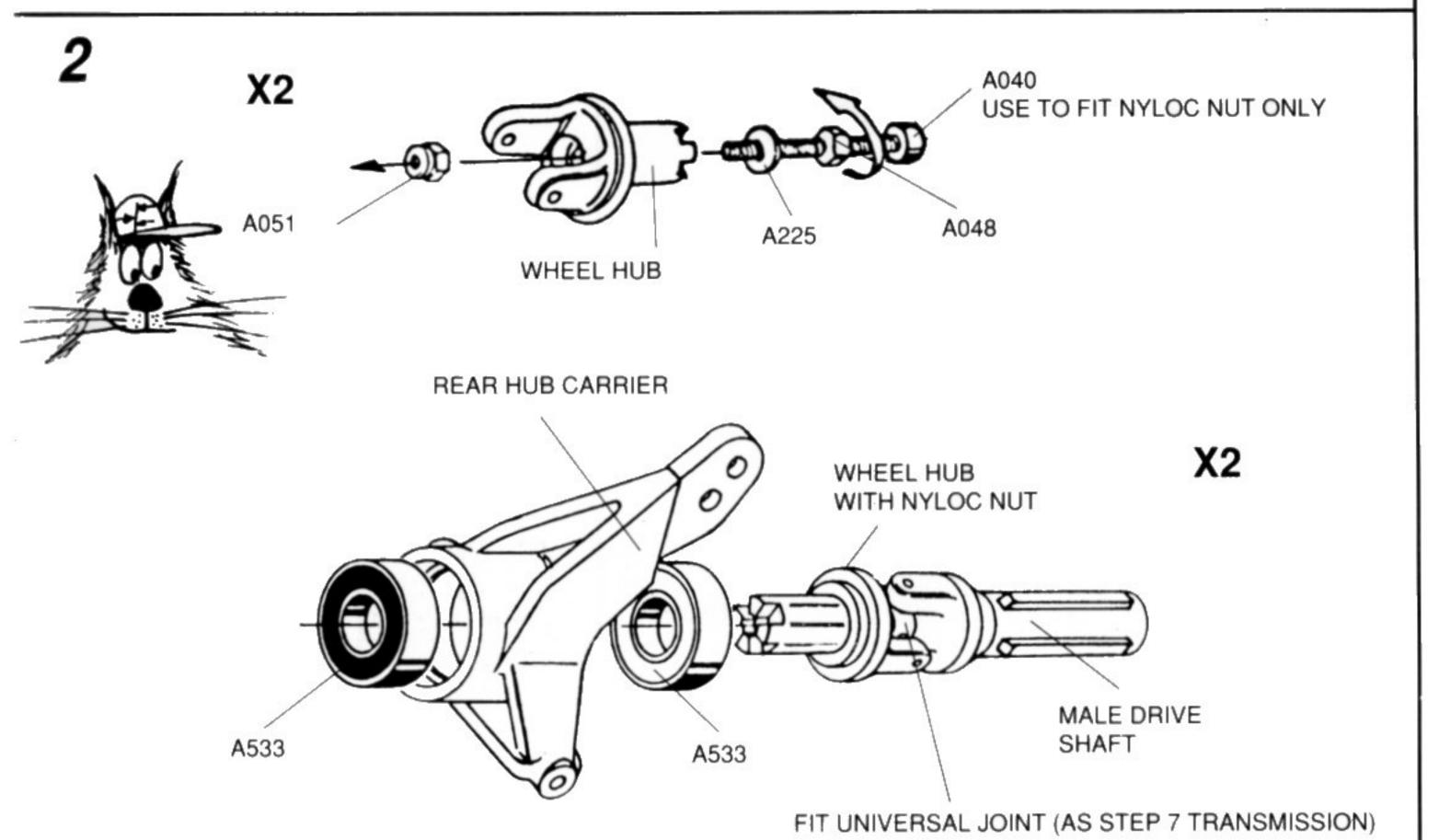


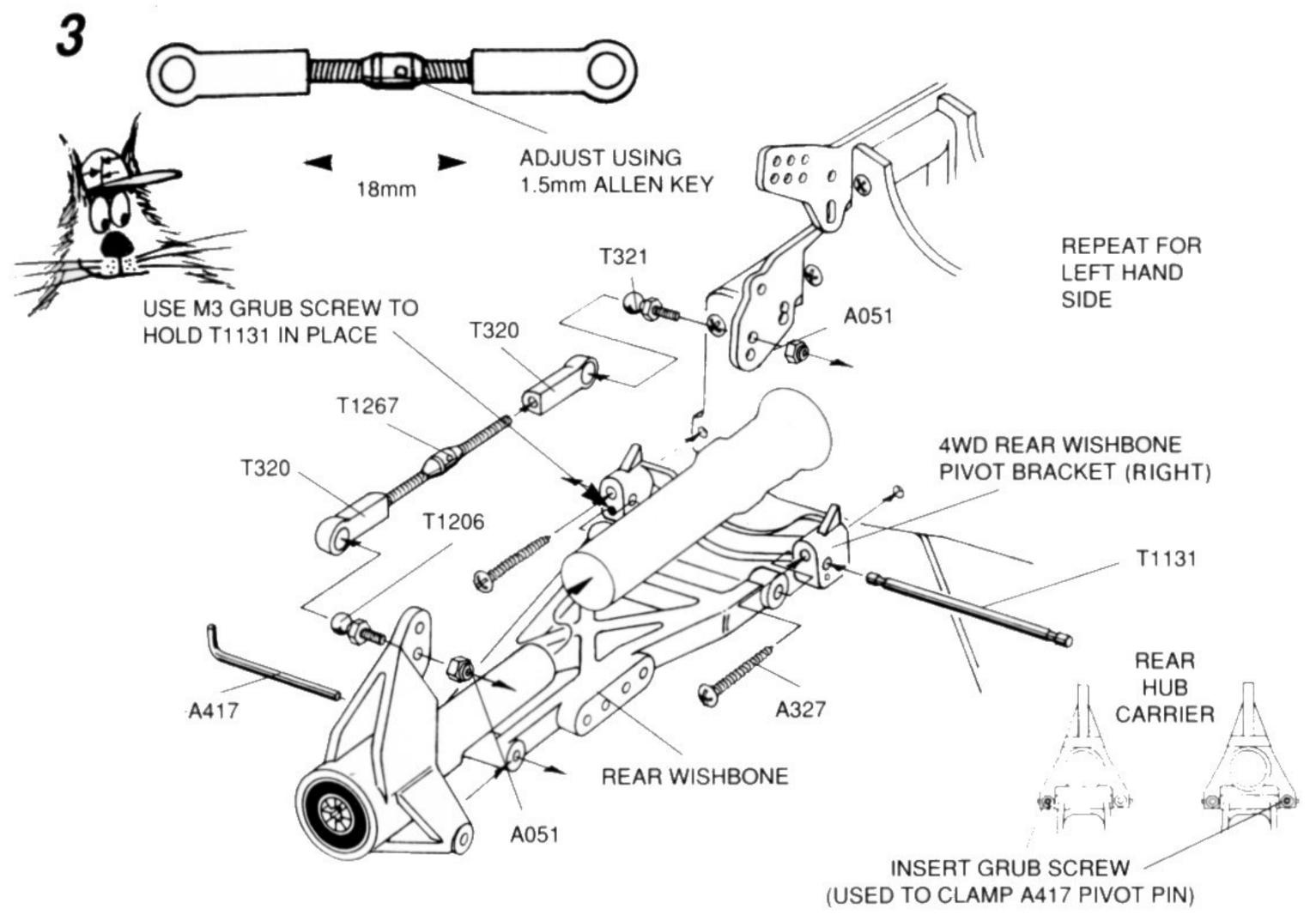
#### **BOSSCAT SPARES LIST**

| REQUIRED | SPARES<br>NUMBER | DESCRIPTION                             |
|----------|------------------|---|
|          |                  | KITS                                    |
|          | U440S            | BOSSCAT - 4WD - Competition All Terrain |
|          |                  | BODY, CHASSIS etc.                      |
| U119J    |                  | Aerial Tube                             |
|          | U122M            | Velcro 50x20mm (pk 4)                   |
|          | U1247U           | Wing Mount 'O' Ring (pk 8)              |
|          | U1283E           | Front Bumper - BOSSCAT                  |
|          | U1287I           | 'H' Brackets (pr)                       |
|          | U1292N           | Instruction Book - BOSSCAT              |
|          | U1296R           | Carbon Fibre Track Rod - 4WD            |
|          | U1297S           | Carbon Fibre Lower Chassis - BOSSCAT    |
|          | U1298T           | Carbon Fibre Top Chassis - BOSSCAT      |
|          | U1299U           | Carbon Fibre Rr. Shock V/Mnt - BOSSCAT  |
|          | U1300V           | Carbon Fibre Rr. Susp. V/Mnt - BOSSCAT  |
|          | U1303Y           | Decal Sheet - BOSSCAT                   |
|          | U5027D           | Bodyshell & Wing - BOSSCAT              |
|          | U5028E           | Undertray & Belt Guards - BOSSCAT       |
|          | U731E            | Self Tap Screws - Spares Pack           |
|          | U732F            | M3 Fastenings - Spares Pack             |
|          | U744R            | Q.C. Saddle Pack Strap (pk 2)           |
|          | U832B            | Wing Mount Kit                          |
|          |                  | SUSPENSION PARTS                        |
|          | U1000G           | Rear Hub Carrier-Adj-2&4WD (pr)         |
|          | U1131H           | Pivot Pin 1/8" - Rear Wishbone (pr)     |
|          | U1133J           | Rear Wishbone-Med W/B-1/8" Pin (pr)     |
|          | U1202B           | Piston Rod. Long - Vari Shock (pr)      |
|          | U1233G           | Piston Rod. Med - Vari Shock (pr)       |
|          | U1246T           | 34mm Bent Pivot Pin (pr)                |
|          | U1255C           | Vari Shock Body - Long (pk 1)           |
|          | U1256D           | Vari Shock Body - Medium (pk 1)         |
| -        | U1275W           | Front Wishbone Set - BOSSCAT            |
| -        | U1276X           | M4 x 45mm Turnbuckle Adjuster (pr)      |
|          | U1277Y           | 28mm Bent Pivot Pin                     |
|          | U1278Z           | Front Susp. Uprights - BOSSCAT (pr)     |
|          | U1279A           | Front Hub Carrier - BOSSCAT (pr)        |
|          | U1280B           | Steering Pivot Set - BOSSCAT            |
|          | U1281C           | Steering Levers - 4WD                   |
|          | U1293O           | 'Z' Bracket, Rear Susp 4WD              |
|          | U5013P           | Vari Shock Absorbers - Medium (pr)      |
|          | U5017T           | Vari Shock Absorbers - Long (pr)        |
|          | U613J            | Spring Stop & Spacer Moulding (pr)      |
|          | U627X            | Servo Saver Assembly                    |
|          | U636G            | M3 Ball Joints Bag (pk 4)               |
|          | U717Q            | Adjustable Servo Link (2 sets)          |
|          | U725Y            | Tension Ring - Crashback (pk 8)         |
|          | U727A            | 'E' Clip 1/8" (pk 10)                   |
|          | U728B            | Rose Joints M3 - SHORT (pk 4)           |
|          | U750X            | Ball Studs & Sockets (8 prs)            |
|          | U768P            | Rear Spring Tuning Set (4 prs)          |
|          | U796R            | Turnbuckle Adjuster - 24mm (pk 2)       |
|          | U797S            | Turnbuckle Adjuster - 35mm (pk 2)       |
|          | U798T            | Turnbuckle Adjuster - 45mm (pk 2)       |
|          | U835E            | Vari Shock Seal Pack (pr)               |
|          | U838H            | Rear Susp. Brackets 1/8" Pin 4WD        |
|          | U851U            | Long Ball Studs & Sockets (8 prs)       |
|          | U860D            | Medium Spring Tuning Set (4 prs)        |
|          | U900K            | Vari Shock - Mouldings (pr)             |
|          |                  | TRANSMISSION PARTS                      |
|          | U1028I           | Ball Bearing 1/4 x 3/8" NF              |
|          | U1098A           | One Way Drive Shaft - LEFT              |
|          | U1099B           | One Way Drive Shaft - RIGHT             |
|          | U1147X           | Aerodisc Rear Wheel 2.2" (pr)           |
|          |                  |   |
|          |                  |   |

| EQUIRED | SPARES<br>NUMBER |  |
|---------|------------------|--|
|         |                  | TDANCAROCION   |
|         | U1148Y           | TRANSMISSION contd Aerodisc Front Wheel 2.2" (pr)                  |
|         | U1195V           | 98T Q.C. Slipper Gear - 48 D.P.                                    |
|         | U1214N           | Layshaft - Q.C. Slipper  |
|         | U1243Q           | 23mm Pro-Diff Washers (pk 2)                                       |
|         | U1245S           | 23mm Pro-Diff Washer Carrier (pr)                                  |
|         | U1282D           | Front Diff Housings - BOSSCAT                                      |
|         | U1284F           | Front Belt Cam Adj's - BOSSCAT                                     |
|         | U1285G           | 23mm Diff Pulley - 10mm narrow                                     |
|         | U1286H           | 23mm Diff Pulley - 22mm wide                                       |
|         | U1288J           | Rear Trans Spacer - BOSSCAT  |
|         | U1289K           | Outer Trans Housing - BOSSCAT                                      |
|         | U1290L           | Cover Plate, RED - BOSSCAT   |
|         | U1291M           | Motor Plate, RED - BOSSCAT   |
|         | U1294P           | 21T Top Pulleys - 4WD  |
|         | U1301W           | Silicone Diff Grease - Tube  |
|         | U1302X           | Bearing Hsgs. Eccentric&L/Shaft                                    |
|         | U152Q            | Long Drive Belt 4mm MXL  |
|         | U194F            | Hi Torque Drive Belt - 5mm   |
|         | U226I            | Bush - Layshaft Bearing (4x8mm) (pk 2)                             |
|         | U233P            | 19T PINION - 48 D.P.   |
|         | U234Q            | 22T PINION - 48 D.P.   |
|         | U235R            | 25T PINION - 48 D.P.   |
|         | U236S            | 28T PINION - 48 D.P.   |
|         | U324G            | 95T Q.C. Slipper Gear - 48 D.P.                                    |
|         | U325H            | 92T Q.C. Slipper Gear - 48 D.P.                                    |
|         | U326I<br>U327J   | 89T Q.C. Slipper Gear - 48 D.P.<br>86T Q.C. Slipper Gear - 48 D.P. |
|         | U631B            | Universal Joints Bag - (4 pcs)                                     |
|         | U724X            | Ball Races 8x16x5 (pk 4)   |
|         | U730D            | Thrust Race 1/8" x 5/16"   |
|         | U762J            | Ball Race 8x12mm FL. (pk 2)  |
|         | U780B            | Ball Bearing 8x16x5 (pk 8)   |
|         | U816L            | Tungsten Carbide Diff Balls 3mm (pk 14)                            |
|         | U823S            | Q.C. Slipper Clutch+Gears 2&4WD                                    |
|         | U857A            | Screw, Locknut, Cover - 23mm Diff                                  |
|         | U858B            | 23mm Pro Diff - 2&4WD - Complete                                   |
|         |                  | SPEED SECRETS 'CHASSIS'  |
|         | U1261I           | Pozi Screw Driver No 1   |
|         | U1304Z           | Truck & Saloon Body Mounts - Bosscat                               |
|         | U5021X           | Bodyshell - STORM Racing Truck                                     |
|         | U585O            | Bodyshell - RS Cosworth 4X4  |
|         |                  | SPEED SECRETS 'SUSPENSION'   |
|         | U1134K           | Rear Wishbone LongW/B-1/8" Pin (pr)                                |
|         | U1128E           | Rear W'Bone Med/LngW/B-1/8"Pin(pr)                                 |
|         | U1135L           | Rear Wishbone ShortW/B-1/8" Pin (pr)                               |
|         | U765M            | Front Anti Roll Bar Kit - 4WD                                      |
|         | U766N            | Rear Anti Roll Bar Kit - 4WD                                       |
|         |                  | SPEED SECRETS 'TRANSMISSION'                                       |
|         | U1249W           | Alloy Eccentrics - 23mm Diff (pr)                                  |
|         | U224G            | Front Wheel - Spoked White 2.15"                                   |
|         | U225H            | Rear Wheel - Spoked White 2.15"                                    |
|         | U737K            | L/Wt S.S. Ballraces (=A533) (pr)                                   |
|         | U817M            | Roller Drive Shaft (one piece)                                     |
|         | U819O            | Service Kit - Roller Drive Shaft                                   |
|         | U843M            | Ceramic Diff Balls - dia 3mm (pk 14)                               |
|         | U854X            | Ballraced Drive Shaft - one piece                                  |
|         | U856Z            | Repair Kit - Q.C. Slipper  |
|         |                  |  |
|         |                  |  |
|         | -                |  |
|         |                  |  |
|         |                  |  |
|         |                  |  |
|         |                  |  |







#### **Schumacher**



#### **REAR SUSPENSION**

#### **HARDWARE**

× 8

A323 No.4 x 3/8" SELFTAP SCREW



A051 M3 NYLOC NUT

x 6

0

A225 STEEL WASHER

x 1

0

x 1

A048 M3 NUT



A040

x 1 M3 x 20 CAPHEAD



*A533 BALLRACE* 

x 4



T108 UNIVERSAL JOINT

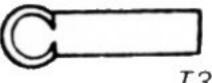
x 2



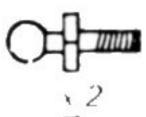
T1267 35mm 2 TURNBUCKLE

Summiniminiming.

x 4 SELFTAP SCREW



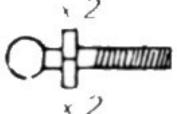
T320 BALL JOINT SOCKET



x 4

x 2

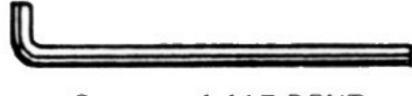
T321 BALLSTUD



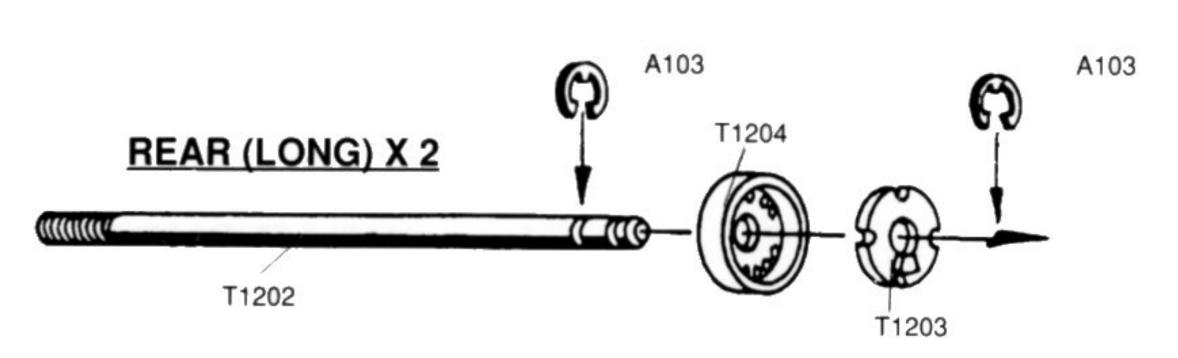
T1206 BALLSTUD LONG

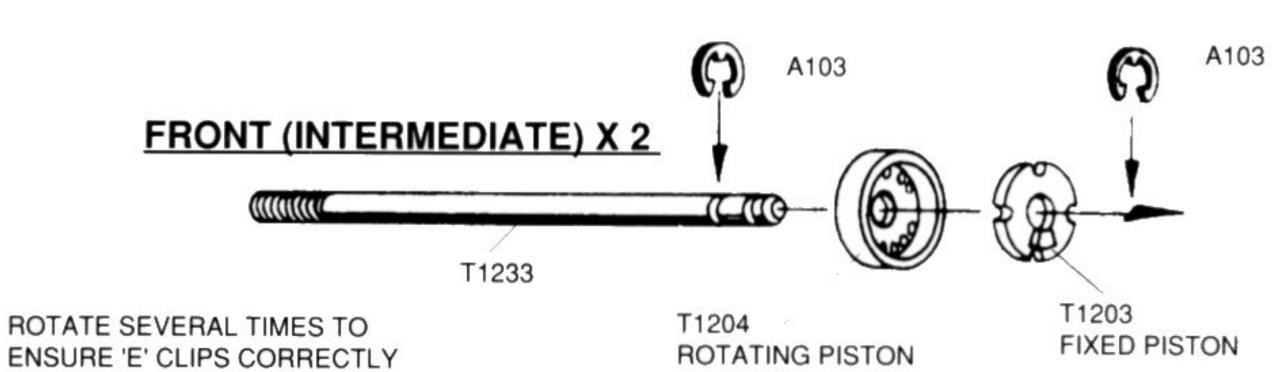
T1131 1/8"REAR

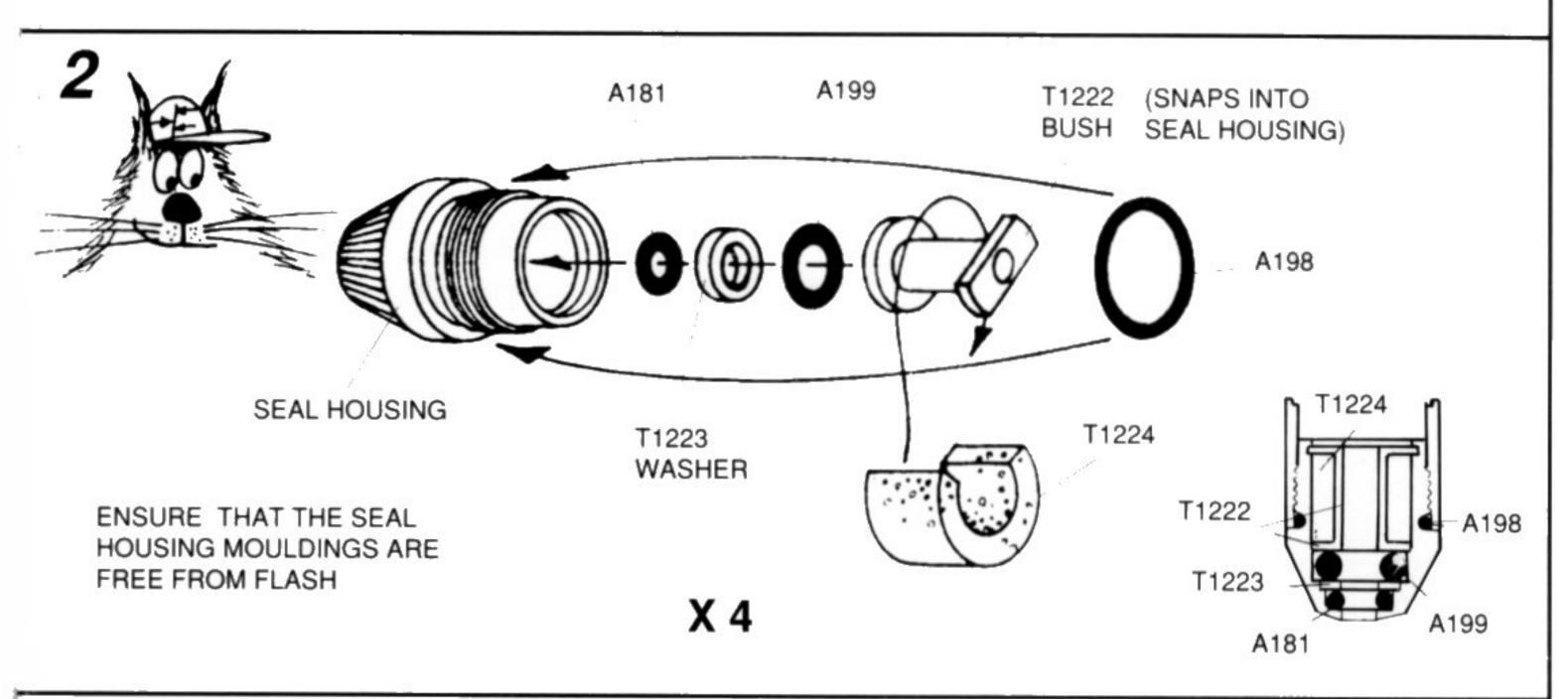
WISHBONE PIVOT PIN



x 2 A417 BENT PIVOT PIN LOCATED

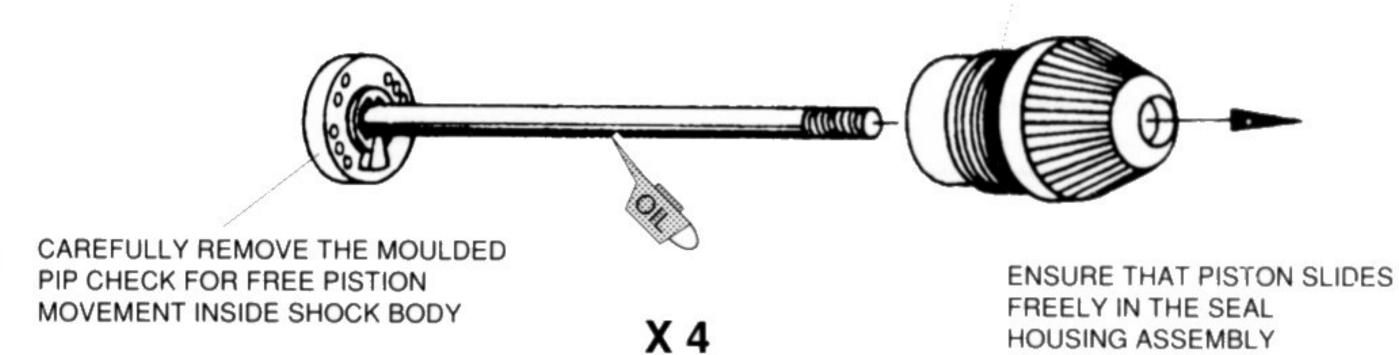




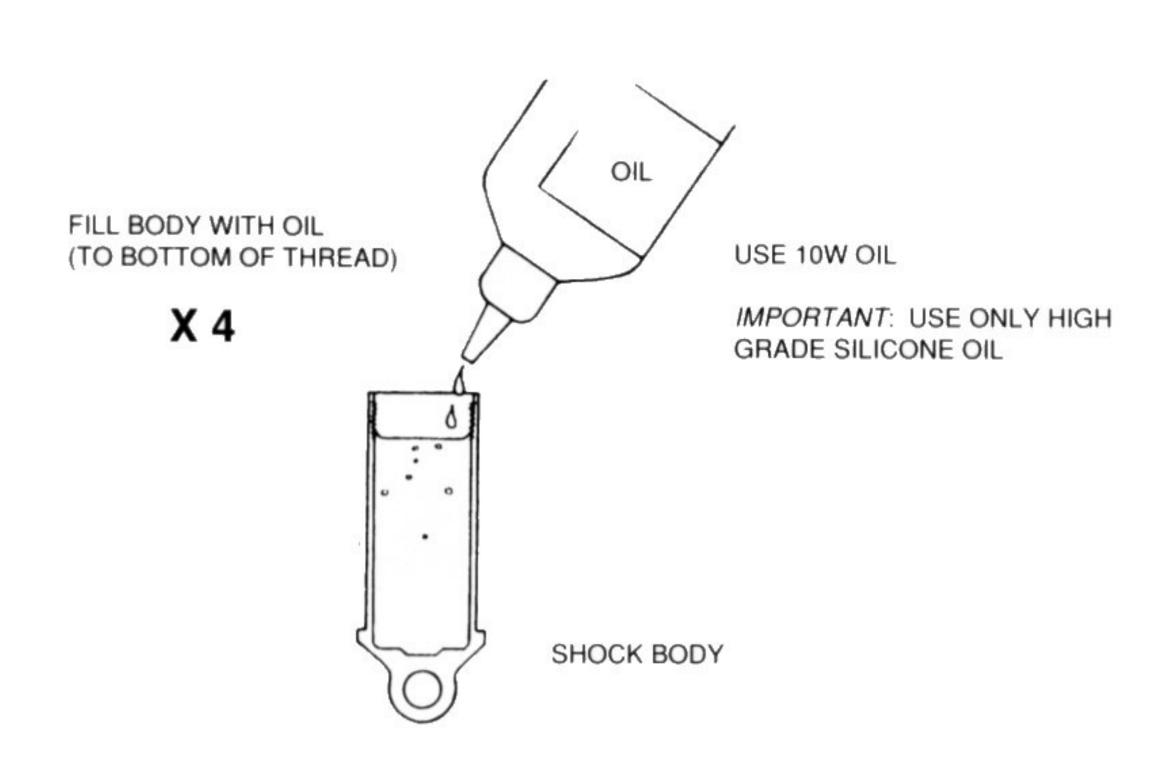


3

#### SEAL HOUSING ASSEMBLY



4



#### Schumacher



#### SHOCK ABSORBERS

#### *HARDWARE*

x 2 T1202 SHOCK ROD LONG

x 2 T1233 SHOCK ROD INTERMEDIATE

C A103 E'CLIP

x 4

x 4

A 181 'O' RING

x 4

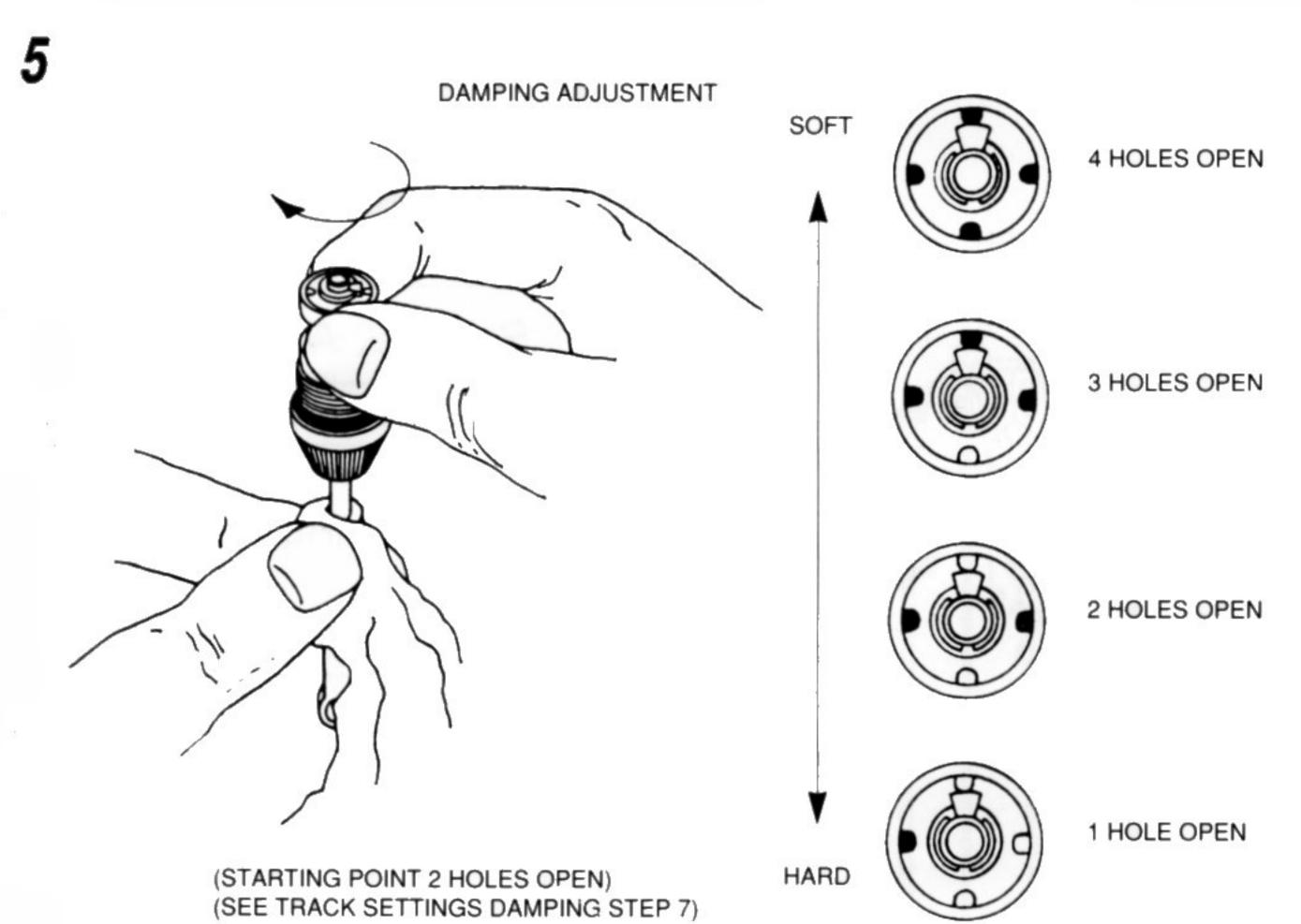
A199 'O' RING

A198'0' RING

x 4

T1224 FOAM
VOLUME
COMPENSATOR

T1223 SHOCK WASHER

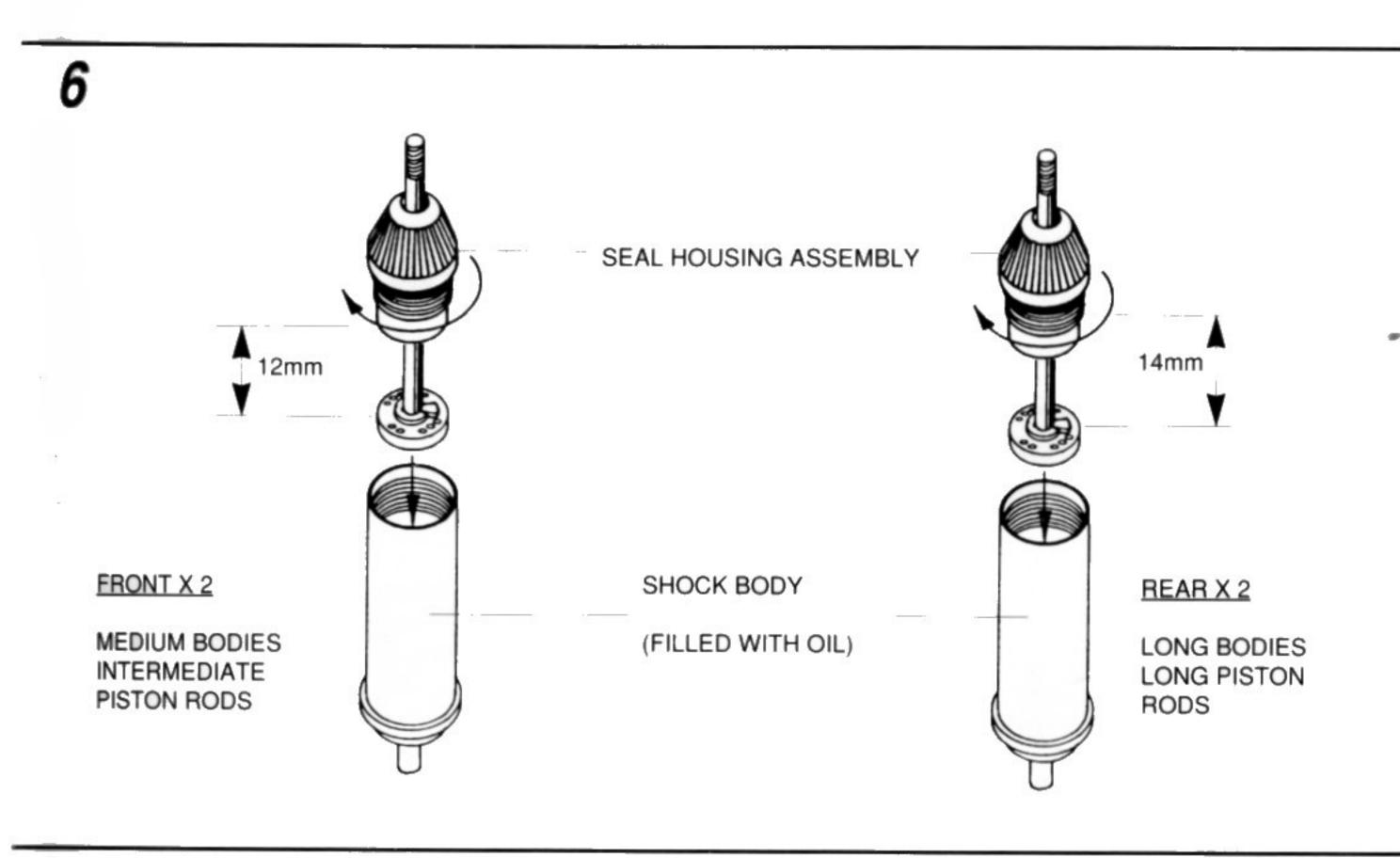


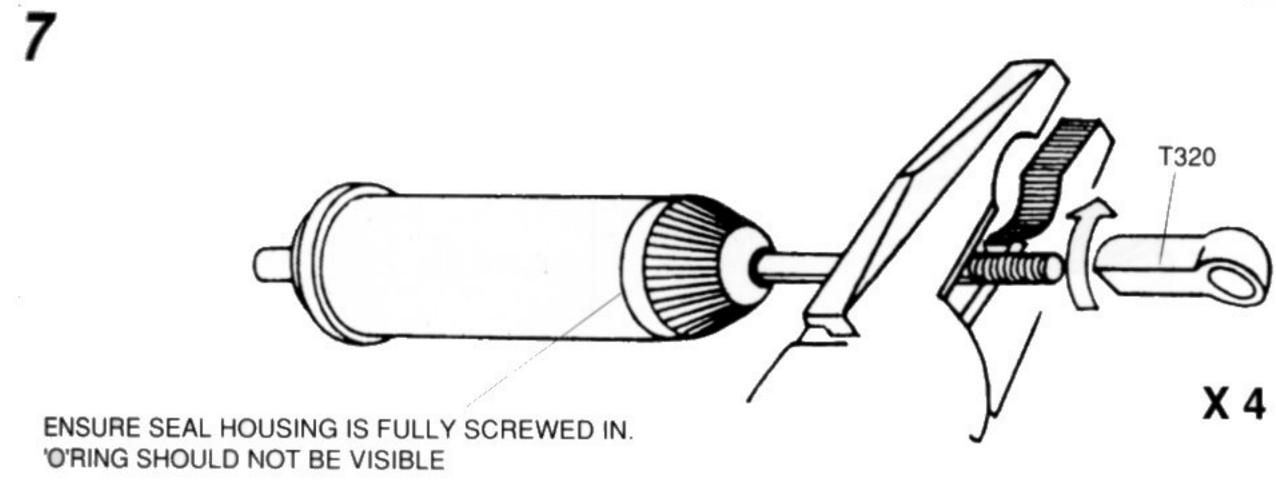


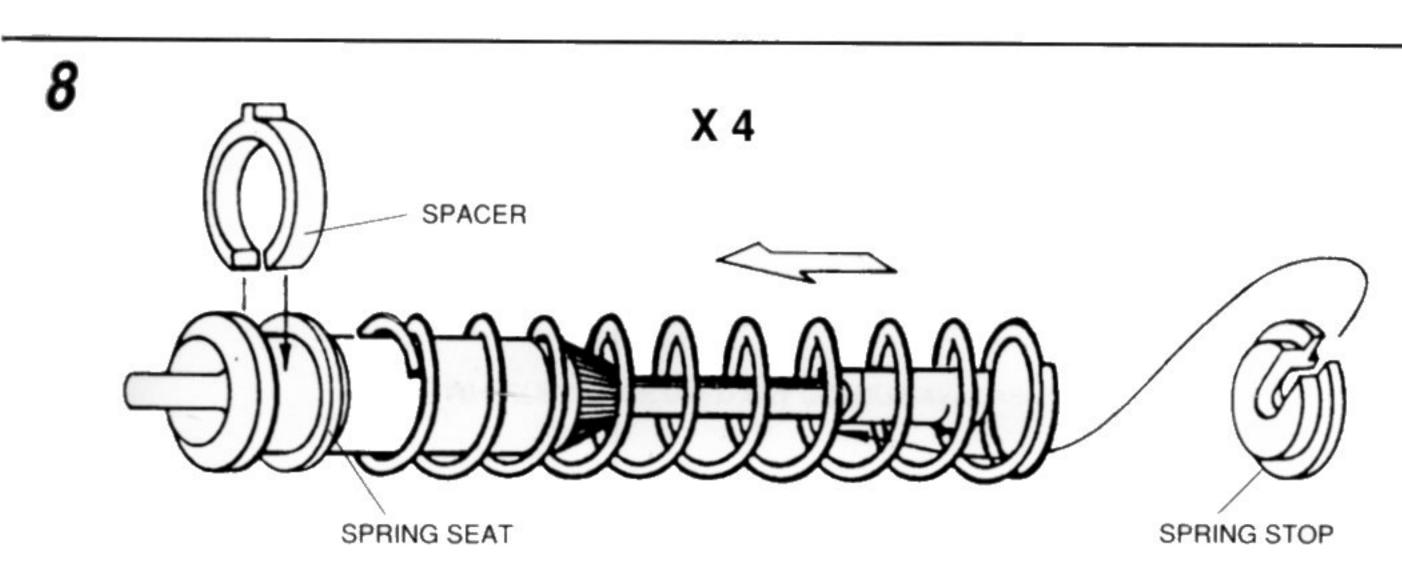
#### SHOCK ABSORBERS

#### **HARDWARE**









10

T1044

BUSH

T1046

A040

**MEDIUM** 

SHOCK

REPEAT ASSEMBLY

FOR LEFT HAND SIDE

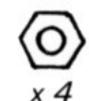


#### **SHOCK ABSORBERS**

#### HARDWARE



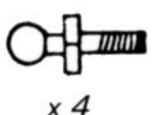
A040 M3 x 20mm CAPHEAD SCREW



A048 M3 NUT



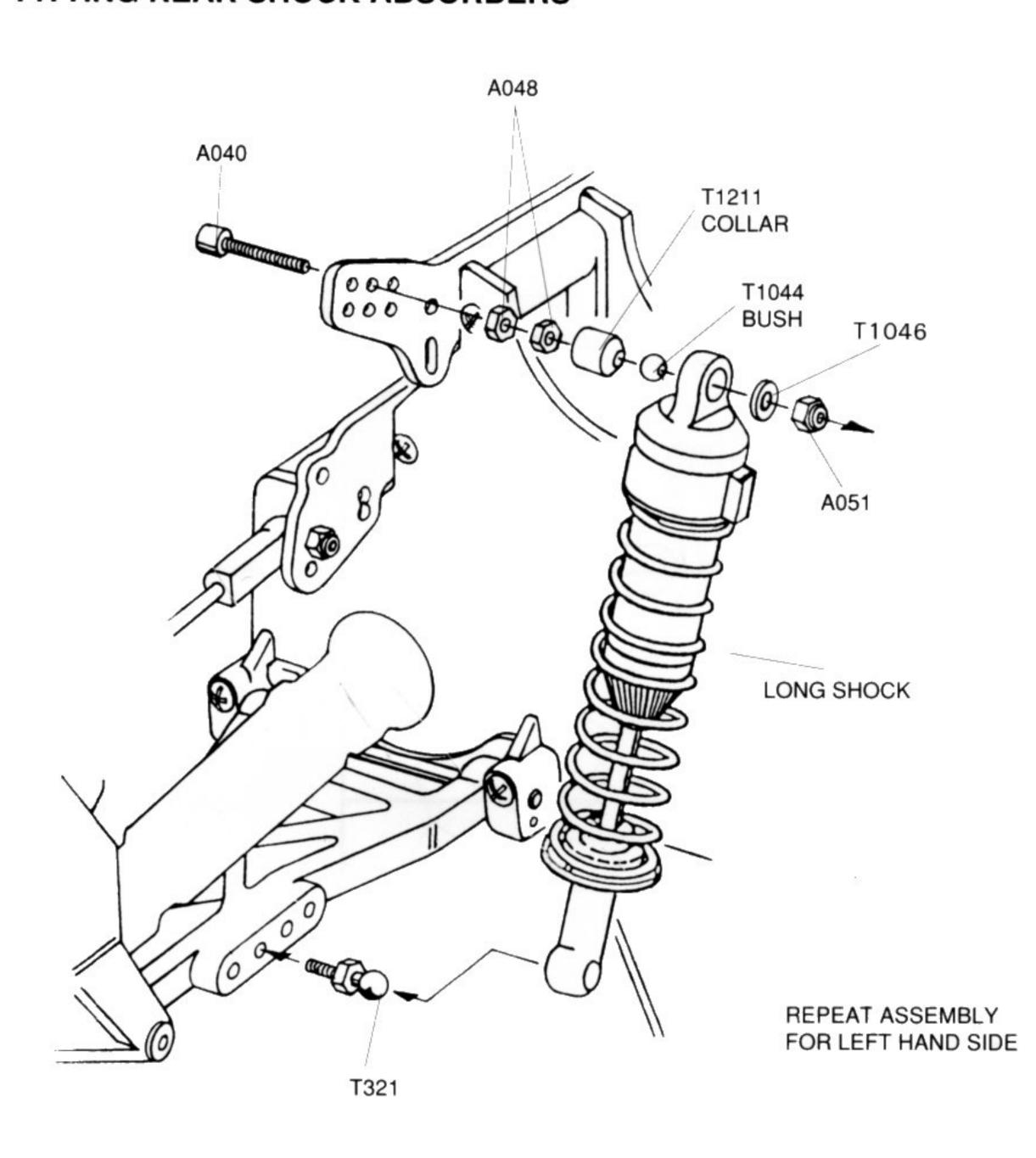
A051 M3 NYLOC NUT

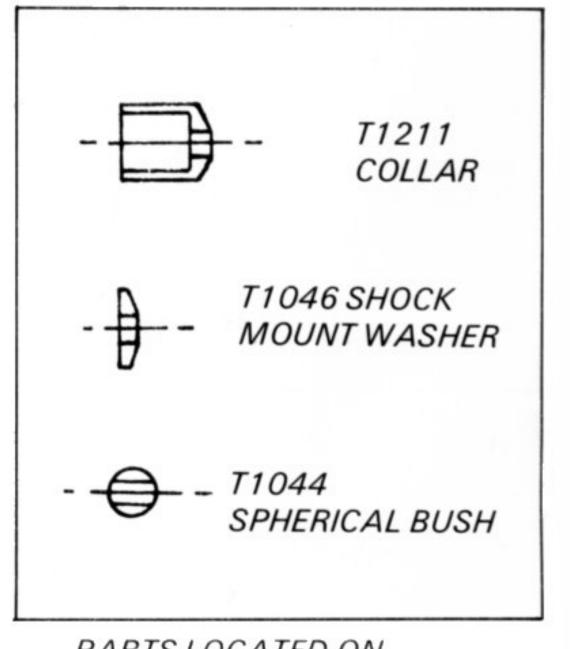


T321 BALL STUD SHORT

#### FITTING REAR SHOCK ABSORBERS

T321





PARTS LOCATED ON SHOCK SPACER MOULDI \G

Schumacher



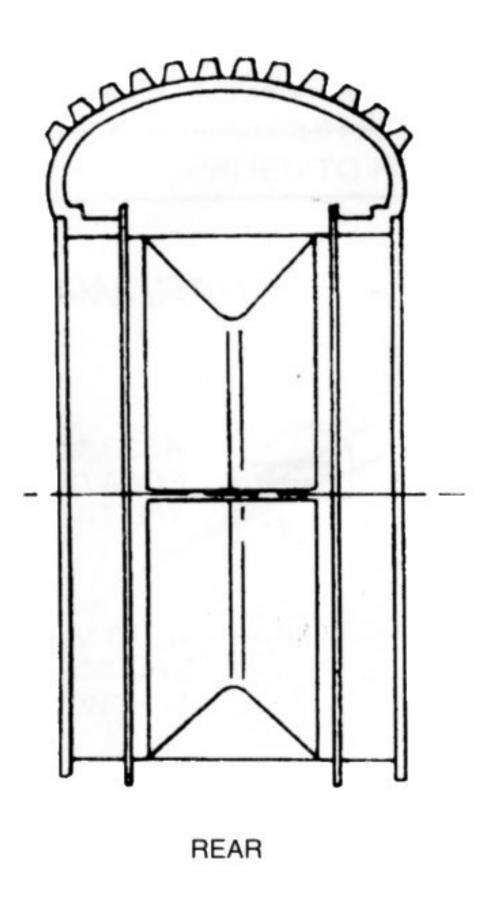
#### **WHEELS & TYRES**

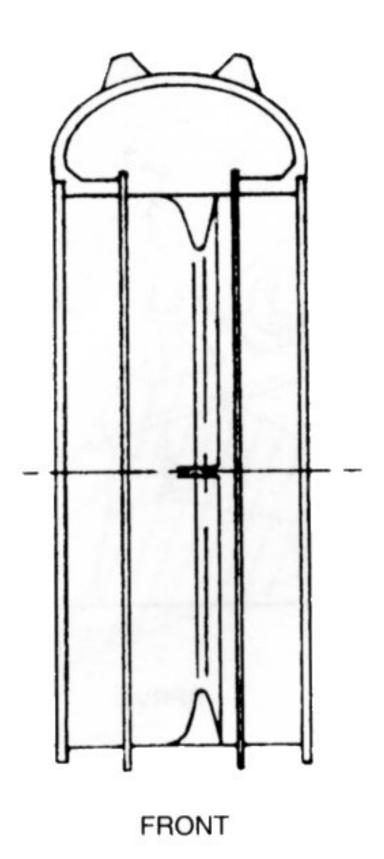
#### HARDWARE



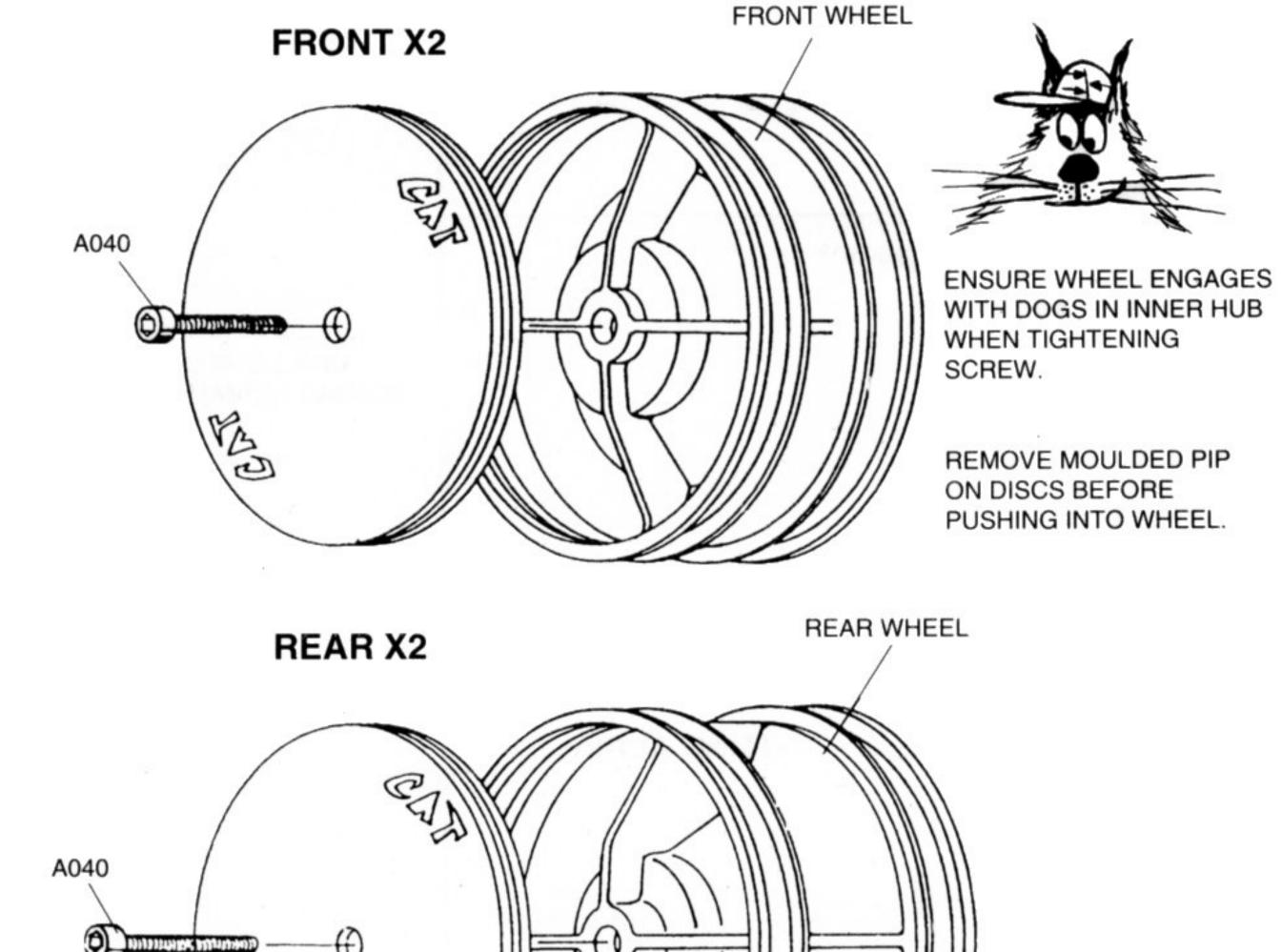
x 4 CAPHEAD SCREW

FIT TYRES TO WHEELS. MAKE SURE TYRE BEAD SEATS PROPERLY IN GROOVES OF THE WHEEL.





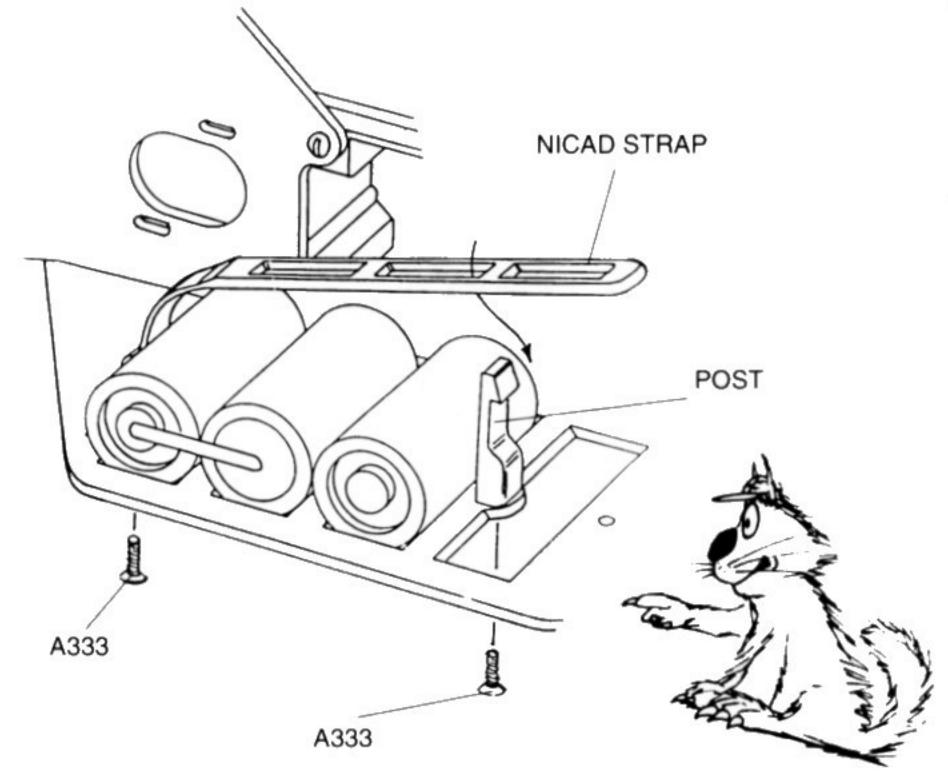




WHEELS CAN BE DYED ANY COLOUR AVAILABLE

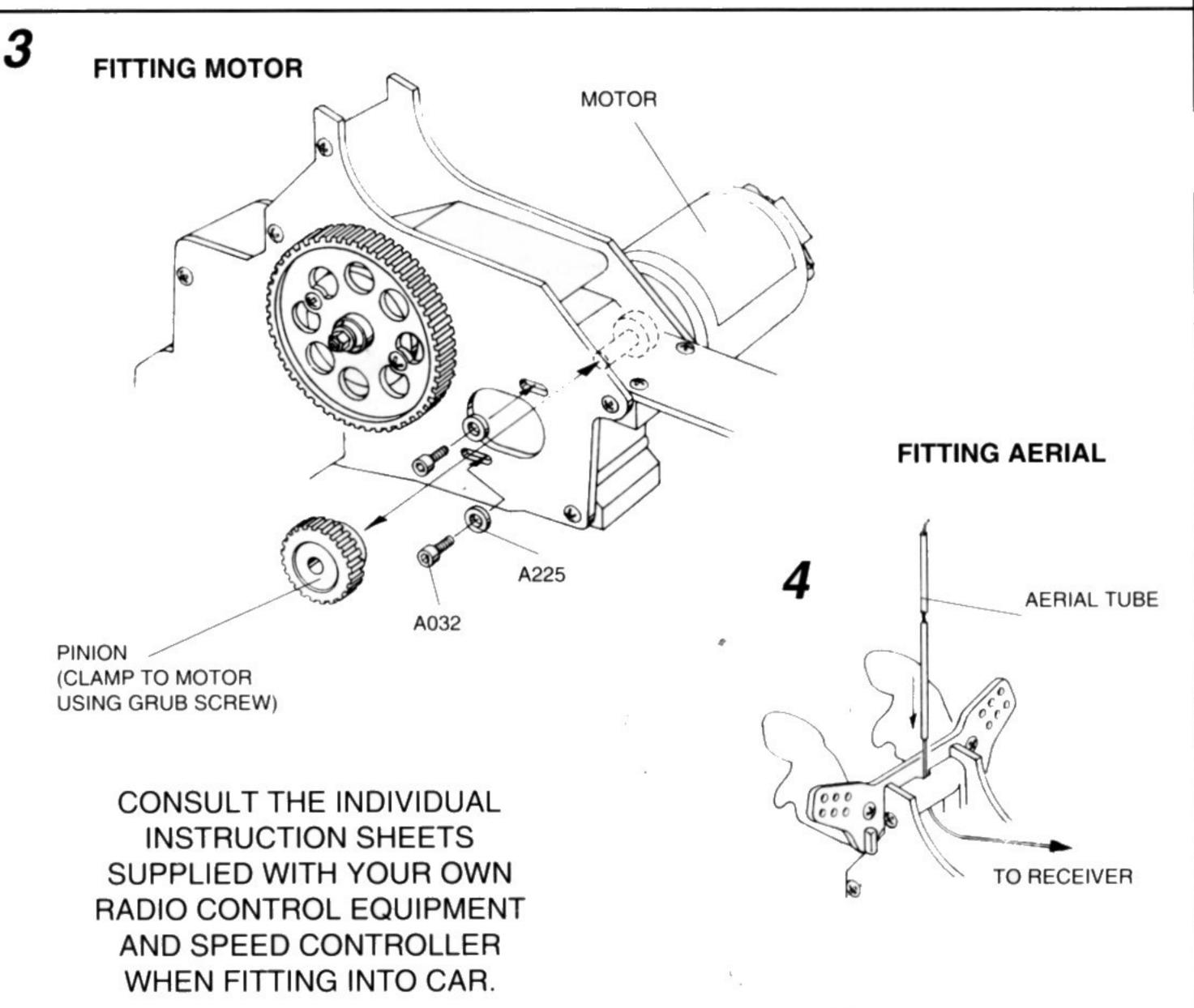
#### **1** FITTING NICADS

THE CHASSIS GIVES YOU THE OPTION OF TWO DIFFERENT NICAD LOCATIONS, WHICHEVER OPTION IS USED, A BLIP AROUND THE UNUSED HOLE WILL NEED TO BE FILED OFF.



# FITTING SERVO INTO CAR SERVO SPRING TWIST AND ROTATE FOR PRE-LOAD USE FITTING TO SUIT YOUR SERVO A225 A323

A225



#### Schumacher



#### FITTING ELECTRICS

#### HARDWARE

X 4

A333 No.4 x 3/8" COUNTERSUNK SELFTAP SCREW

A323 No.4 x 3/8" SELFTAP PANHEAD

x 2 SCREW

0

A225 STEEL WASHER

x 2

A424 LINK WIRE



T252 WIRE CLAMP

x 1

x 2

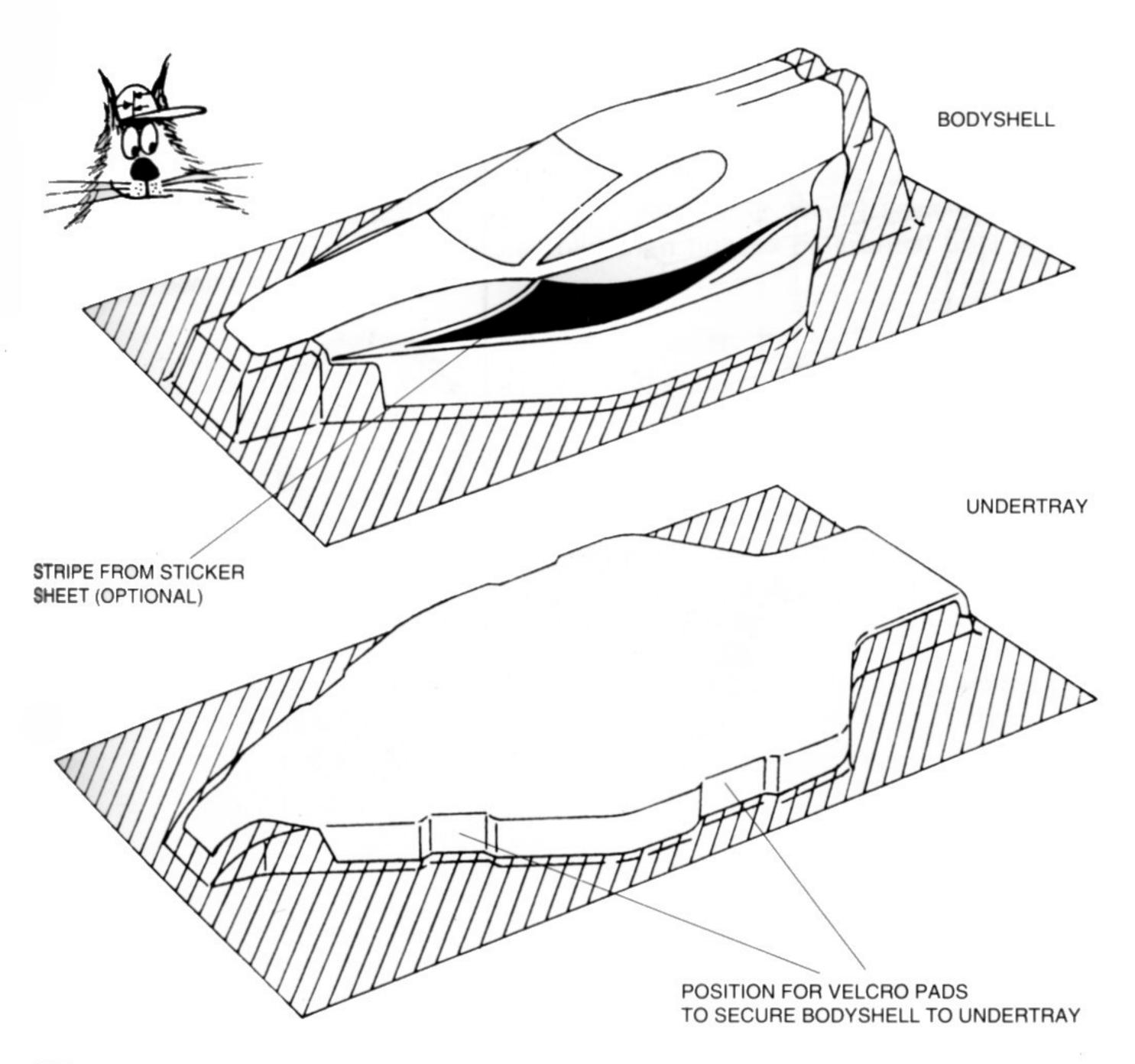
A032 M3 x 6mm CAPHEAD SCREW CUT AWAY SHADED AREAS.

USE A FILE OR ABRASIVE PAPER TO SMOOTH THE CUT EDGES. ANY RAGGED OR SCORE LINES MAY CAUSE THE BODYSHELL TO CRACK OR SPLIT WHEN IN USE. PAINTING: FIRST WASH THE BODYSHELL TO REMOVE ANY OIL OR DIRT. RINSE THOROUGHLY. COVER MOUNTING HOLES WITH TAPE ON OUTSIDE OF BODYSHELL TO PREVENT PAINT GETTING ONTO THE OUTSIDE.

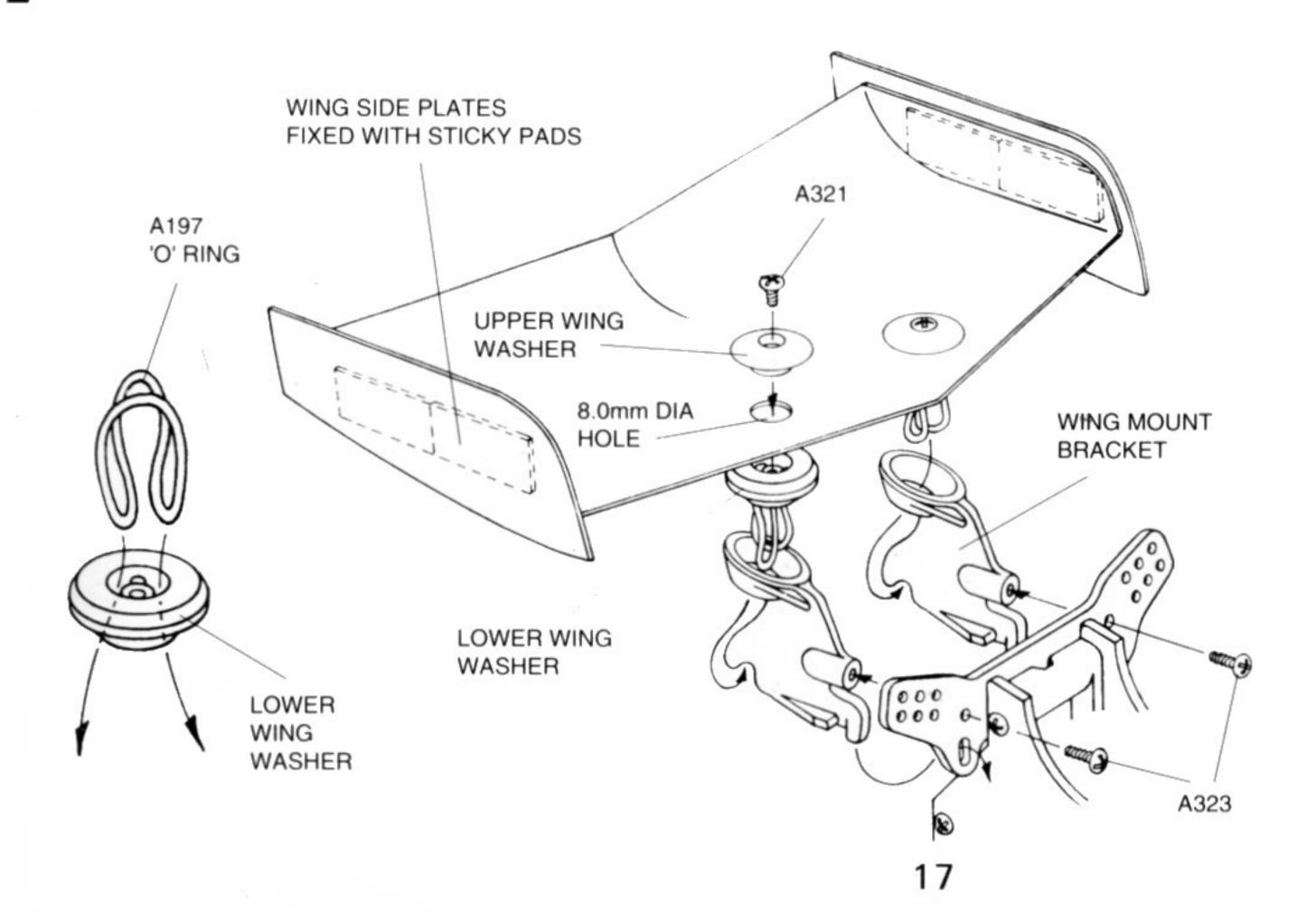
PAINT THE INSIDE OF THE BODYSHELL AND WING.

YOU CAN OBTAIN A COLOUR SCHEME BY MASKING A SECTION WITH TAPE, PAINTING THEN REMOVING THE TAPE AND PAINTING A DIFFERENT COLOUR. APPLY DARKEST COLOUR FIRST.

USE DECALS SUPPLIED TO FINISH YOUR BODYSHELL.



WARNING: CLEANING SOLVENTS WILL ATTACK THE POLYCARBONATE BODYSHELL AND UNDERTRAY CAUSING PERMANENT DAMAGE

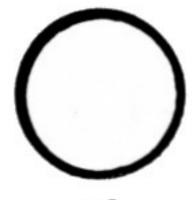




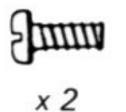


#### **BODYSHELL**

#### *HARDWARE*



A197 WING MOUNT 'O' RING



A321 No.4 x 1/4" SELFTAP PANHEAD SCREW

Smmm §

× 2

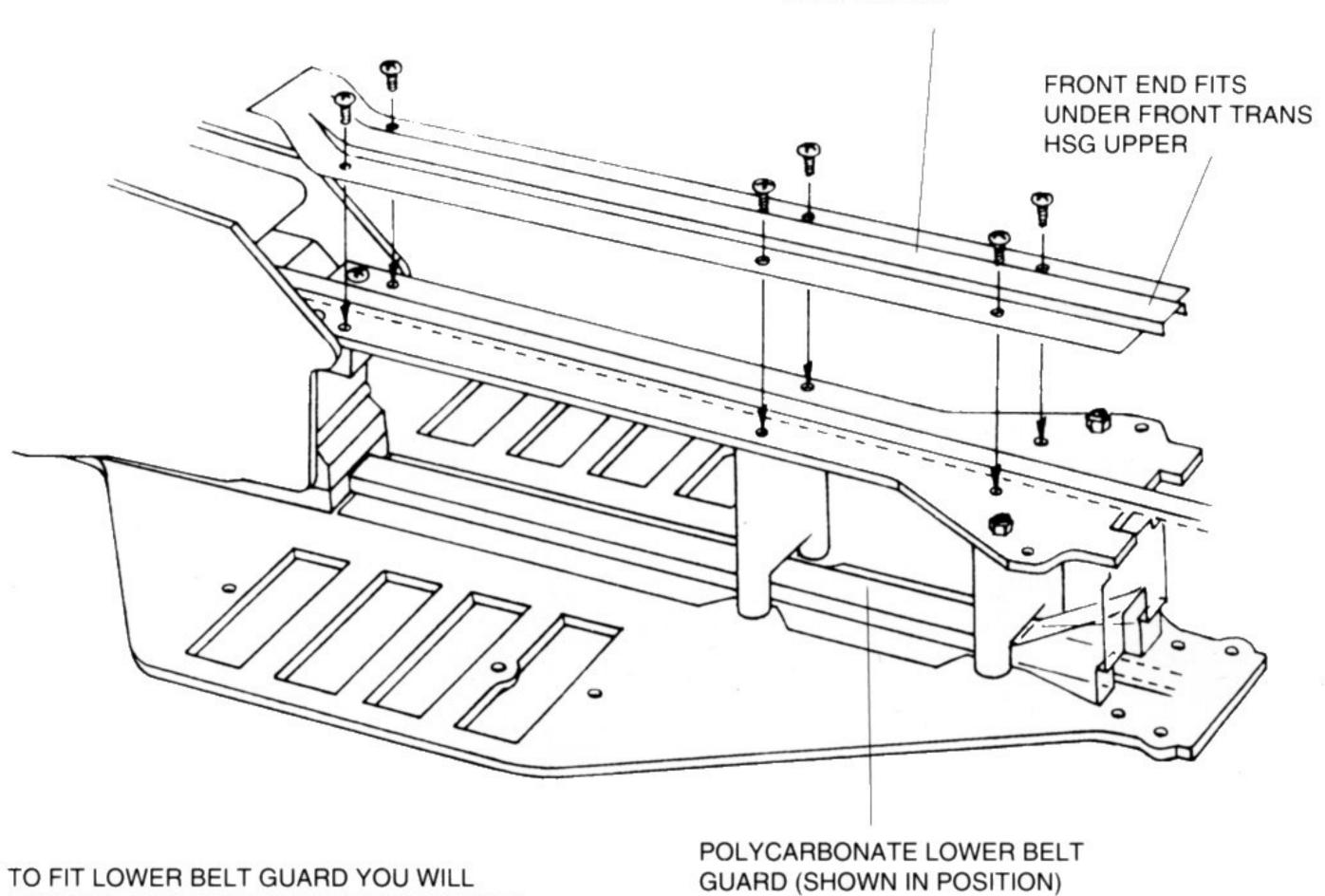
A323 No.4 x 3/8" SELFTAP PANHEAD **SCREW** 

#### FITTING BELT GUARDS

**CUT OUT UPPER & LOWER BELT GUARDS FROM POLYCARBONATE** MOULDINGS

IN DUSTY RACE CONDITIONS YOU CAN USE DRAUGHT EXCLUDER (AVAILABLE FROM DIY STORES) BETWEEN THE MOULDINGS AND THE CHASSIS TO GIVE A BETTER SEAL.

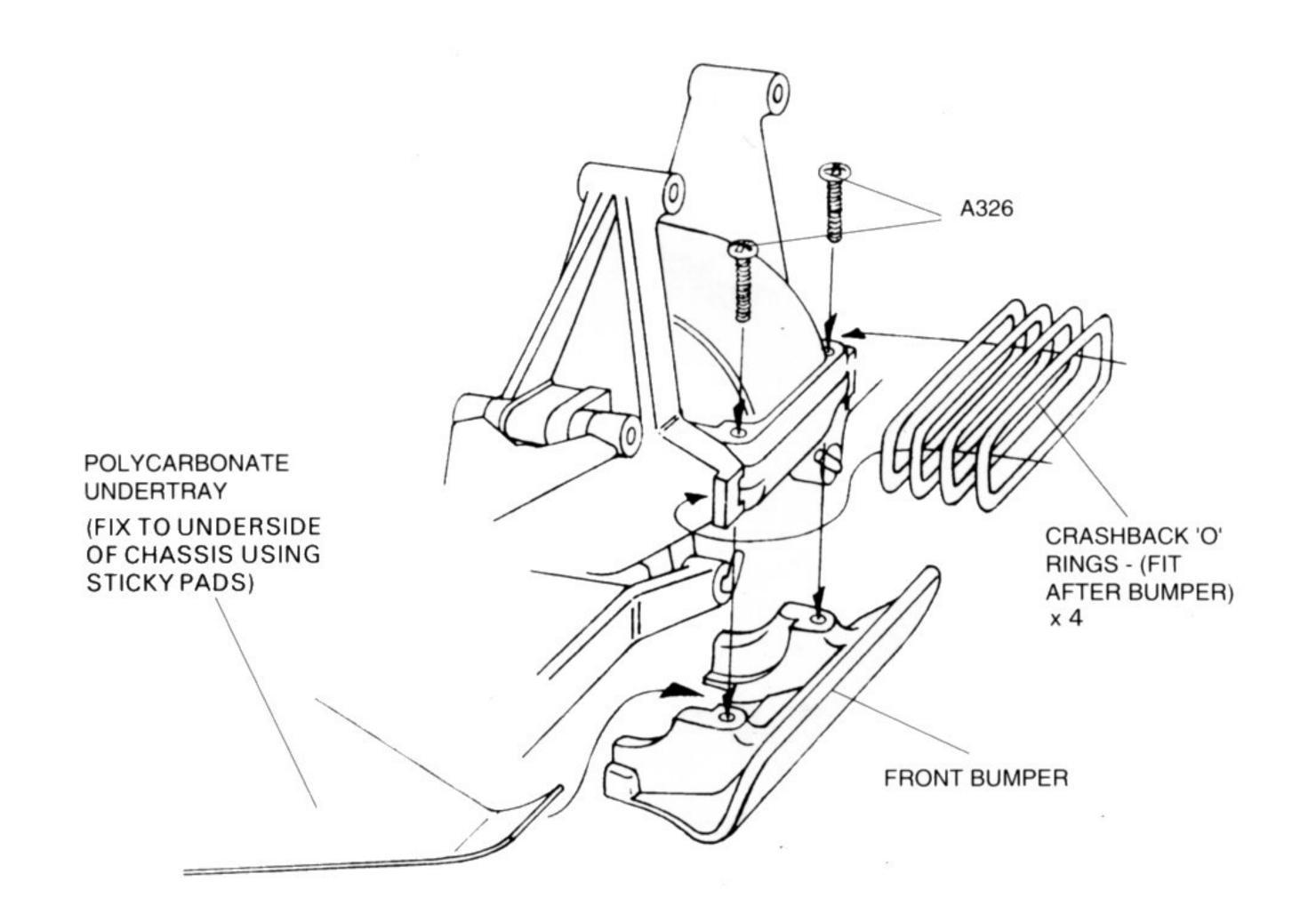
POLYCARBONATE UPPER **BELT GUARD** 



FITTING UNDERTRAY & BUMPER

HAVE TO REMOVE SCREWS FROM LOWER

CHASSIS FIRST.



WARNING: CLEANING SOLVENTS WILL ATTACK THE POLYCARBONATE MOULDINGS CAUSING PERMANENT DAMAGE.

#### Schumacher

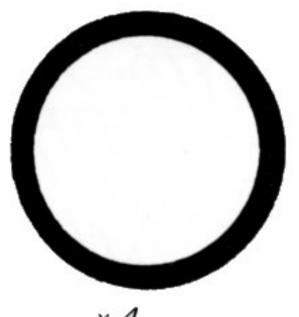


#### **BODYSHELL**

#### *HARDWARE*

A326 No.4 x

x 2 SELFTAP PANHEAD SCREW



CRASHBACK 'O' RING

x 4





#### **TRACK SETTINGS**

#### DIFFERENTIAL ADJUSTMENT

In the unlikely event of the differentials needing adjustment between major re-builds, remove universal joint at dust cap end. Remove dust cap, insert screwdriver and rotate opposite rear wheel, clockwise to tighten, anticlockwise to loosen. (45° at a time). The differential should not slip under normal use. The correct tension is sufficient to give enough drive for the prevailing track conditions without slip and without excessive tension. When you first run the car punch the throttle momentarily to find if there is slip, this sounds just like belt slip. If you have correctly adjusted the belt tension (Transmission Assembly) then tighten differential until slip is eliminated.

#### 2 BELT ADJUSTMENT

If correctly assembled and adjusted as shown in Transmission Assembly it is most unlikely that track - side adjustment will be required.

Never run with a slipping belt as both pulleys and belt can be damaged. Belt slip sounds like a tearing noise when the throttle is opened wide. Always re-check differential adjustment first as above because differential slip and belt slip sound very similar. To adjust, remove transmission assembly from the car by first removing the motor guard and then the 4 counter sunk screws from underneath and finally the two screws which pass through the bulkhead. Belt tension is then adjusted as in Transmission Assembly.

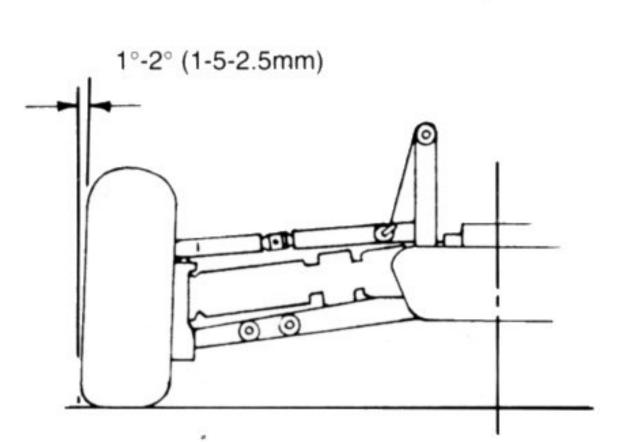
#### A REAR-CAMBER

The rear wheels should be set at negative camber. This means that the tops of the wheels lean inwards. Adjustment is carried out by turning the top link. The left hand thread of the link is nearest the small groove. Turning this end clockwise will increase camber. Run the camber link to the upper hole of the rear hub carrier if you need more steering.

# 1°-3° (1-5-4mm)

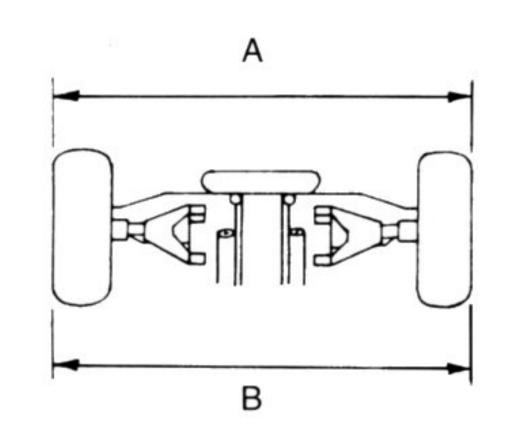
#### FRONT-CAMBER

The front wheels should be set at negative camber (adjust to be the same both sides.) Generally the more negative camber, the more steering you will get at high and medium speeds. Too much negative camber and you will begin to have less steering.



#### C TOE IN

The front track rods are adjustable, similar to the top links at the rear. Set the front wheels up to be parallel to each other when pointing straight ahead. If conditions are slippery add 1-2 deg toe-in this will make the car steer a little less. Toe-out will give more steering at low speed, but may make the car more unstable on corner exit.



A greater than B = toe out.

A less than B = toe in.

A equal to B = parallel (standard setting)

#### 7 RIDE HEIGHT AND SUSPENSION

The ride height of the car can be adjusted by changing the spring spacers fitted on the shock absorbers. Run the lowest ride height that track conditions allow. Suspension drop is the maximum downward movement of the wheel.



#### **TRACK SETTINGS**

#### SUSPENSION TUNING

When setting up your car for handling the choice of damping, spring rate and of mounting holes for the shock absorbers are all very important. These factors combine to give you "Stiffness" and "Damping" which you must consider when working on the suspension settings of your car.

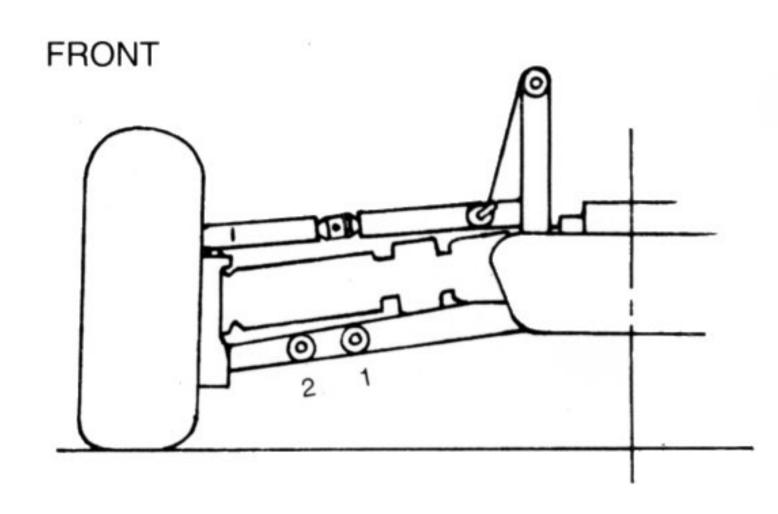
The "Stiffness" tables show what is achieved with various combinations of spring rate and wish bone holes.

"Damping" tables show what is achieved with various combinations of piston holes and wishbone holes.

The top shock mounting position should be chosen primarily to give the required ride height and is not very significant as far as "Stiffness" and "Damping" are concerned. However, as the shock absorber angle becomes more extreme the effective "Stiffness" and "Damping" are reduced slightly

| STIFFNESS | SPRING | WISHBONE<br>HOLE NO |  |  |
|-----------|--------|---------------------|--|--|
| 6 HARD    | M6     | 2                   |  |  |
| 4.1       | F6     | 1                   |  |  |
| 4.0       | M4     | 2                   |  |  |
| 3.0       | M3     | 2                   |  |  |
| 2.7       | F4     | 1                   |  |  |
| 2.1       | F3     | 1                   |  |  |
| 2.0       | M2     | 2                   |  |  |
| 1.4       | F2     | 1                   |  |  |

| DAMPING  | PISTON<br>HOLES | WISHBONE<br>HOLE NO |  |  |
|----------|-----------------|---------------------|--|--|
| 40 STIFF | 1               | 2                   |  |  |
| 24.5     | 1               | 1                   |  |  |
| 20       | 2               | 2                   |  |  |
| 13.3     | 3               | 2 -                 |  |  |
| 12.2     | 2               | 1                   |  |  |
| 10.0     | 4               | 2                   |  |  |
| 8.15     | 3               | 1                   |  |  |
| 6.1      | 4               | 1                   |  |  |



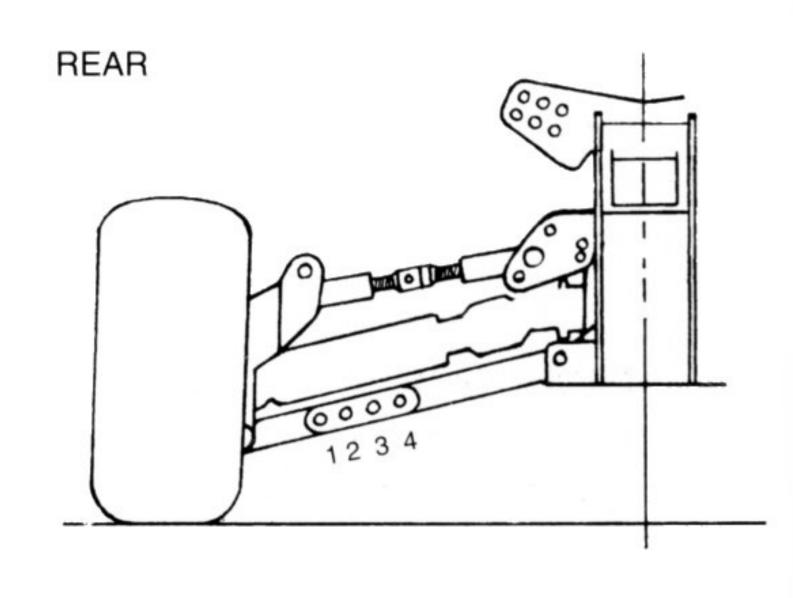
Springs in Kit are:

| МЗ |
|----|
| M4 |
| M6 |

Free Length 54mm 48mm 44mm No. of Coils 8 10 9

| STIFFNESS | SPRING | WISHBONE<br>HOLE NO |  |
|-----------|--------|---------------------|--|
| 4 HARD    | R4     | 4                   |  |
| 32        | R4     | 3                   |  |
| 3         | R3     | 4                   |  |
| 2.44      | R4     | 2                   |  |
| 2.4       | R3     | 3                   |  |
| 2         | R2     | 4                   |  |
| 1.83      | R3     | 2                   |  |
| 1.76      | R4     | 1                   |  |
| 1.6       | R2     | 3                   |  |
| 1.5       | R1.5   | 4                   |  |
| 1.32      | R3     | 1                   |  |
| 1.22      | R2     | 2                   |  |
| 1.2       | R1.5   | 3                   |  |
| 1.        | R1     | 4                   |  |
| 0.92      | R1.5   | 2                   |  |
| 0.88      | R2     | 1                   |  |
| 0.8       | R1     | 3                   |  |
| 0.66      | R1.5   | 1                   |  |
| 0.61      | R1     | 2                   |  |
| 0.44 SOFT | R1     | 1                   |  |

| DAMPING  | PISTON | WISHBONE |  |
|----------|--------|----------|--|
|          | HOLES  | HOLE NO  |  |
| 40 STIFF | 1      | 4        |  |
| 32       | 1      | 3        |  |
| 24.4     | 1      | 2        |  |
| 20       | 2      | 4        |  |
| 17.6     | 1      | 1        |  |
| 16       | 2      | 3        |  |
| 13       | 3      | 4        |  |
| 12.2     | 2      | 2        |  |
| 10       | 4      | 4        |  |
| 8.8      | 2      | 1        |  |
| 8        | 4 3    |          |  |
| 6.1      | 4      | 2        |  |
| 5.9      | 3      | 1        |  |
| 4.4 SOFT | 4      | 1        |  |



Springs in Kit are:

Free Length R1.5 77mm No. of Coils

R2 R4 68mm 62m 12

11

Use the tables everytime you change the suspension settings and record the settings and results for future use. Different wishbone geometry at the front and rear mean that the front and rear tables cannot be related to each other. Experiment to find the settings that suit your driving style and the prevailing track conditions.

A note on spring rates: All Schumacher springs are designated F (front), M (medium) or R (rear) and a number which denotes the spring rate as referred to in the charts.

#### Schumacher



#### **TRACK SETTINGS**

#### CASTER ANGLE

The caster angle on the BOSSCAT front suspension can be changed. There are several different settings giving a range of caster angles between 9° and 21°.

The front wishbones are offset. Swapping left and right wishbones will change the caster angle. Moving the front wishbone spacer to the back or front will also alter the caster angle.

More caster will give more steering under most conditions, experiment to find which suits you best.

Always recheck toe in (6) and front camber (5) after making caster adjustments.

10

#### **TYRES**

The front and rear tyres in the kit will give safe predictable handling for normal conditions. However, Schumacher CAT ranges of tyres offer a wide range of options to cover all extremes of operating conditions. The

#### GEAR RATIOS FOR 5 MINUTE RACE DURATION

| Pinion | Gear | Pinion to gear ratio | Overall<br>Ratio | Approx.<br>Motor Wind |            |
|--------|------|----------------------|------------------|-----------------------|------------|
| 19     | 95   | 5.000                | 12.14            | 11T                   |            |
| 19     | 92   | 4.842                | 11.76            |                       | ♠          |
| 19     | 89   | 4.684                | 11.38            | 12T                   |            |
| 19     | 86   | 4.526                | 10.99            | 13T                   | HOT MOTOR  |
| 22     | 95   | 4.318                | 10.49            |                       |            |
| 22     | 92   | 4.182                | 10.16            | 14T                   |            |
| 22     | 89   | 4.045                | 9.62             |                       |            |
| 22     | 86   | 3.909                | 9.49             |                       |            |
| 25     | 95   | 3.800                | 9.23             | 15T                   |            |
| 25     | 92   | 3.68                 | 8.94             |                       |            |
| 25     | 89   | 3.56                 | 8.65             | 16T                   |            |
| 25     | 86   | 3.44                 | 8.35             |                       | MILD MOTOR |
| 28     | 95   | 3.393                | 8.24             | 17T                   |            |
| 28     | 92   | 3.286                | 7.98             |                       |            |
| 28     | 89   | 3.179                | 7.72             |                       |            |
| 28     | 86   | 3.071                | 7.46             | 19T                   | 7          |

#### LUBRICATION

All bearings must be lubricated, especially during wet weather. Always remove bearings and clean after running in wet conditions. A533 ballraces may be cleaned by carefully removing the seals with a knife blade under the outside edge and pressed back into place after cleaning. Black contact seals may be removed to reduce drag in clean conditions. WARNING: Some aerosol oils and degreasers will expand bearing seals causing drag. Plastic parts should not be lubricated. Drive belts MUST NO be lubricated. Ball differentials and thrust races should only be lubricated with silicone grease.

#### 13 GENERAL

In general the car should understeer this means the front wheels slide more than the rear wheels during cornering. You can get this by cutting the spikes of the front tyres down. It helps to have two or three sets of front tyres with different levels of spikes to test for the best option.

Run the lowest ride height that track conditions will allow - a low car always corners better than a high car. Use the softest damper settings that stops the wheels from bouncing. It is very easy to over damp the car and cause bouncing at speed.

### THUNDEROUS POMERS

The Nitro10 High Performance .15cu, 2.5cc, 28,000 rpm Motor

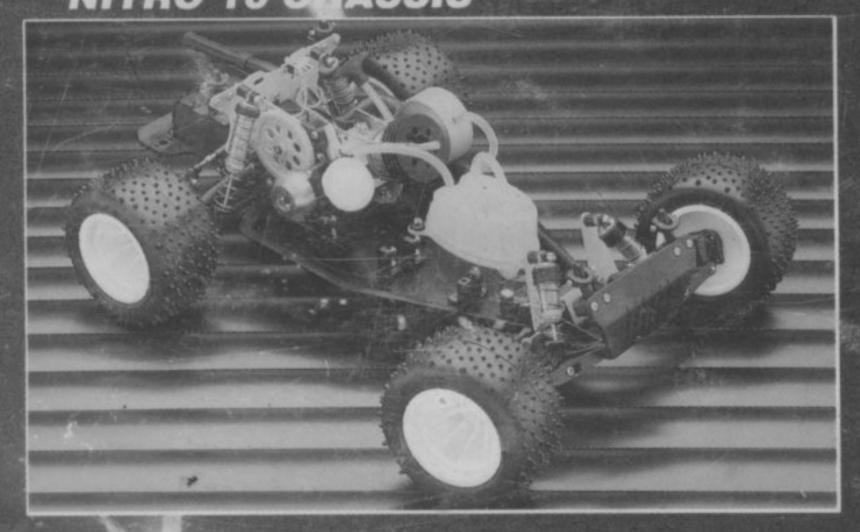




PANTHER



NITRO 10 CHASSIS



ITRO 10 BACING TRUCK





M3



The Nitro 10 range from the Schumacher Power House

Schumacher \_\_\_\_

Nitro 10 power

